

## Standard and Modular Direct Fired Heaters Installation, Operation, and Maintenance Manual

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**Modular Direct Fired Heater**



**Standard Direct Fired Heater**



**Direct Fired Module**

### **FOR YOUR SAFETY**

If you smell gas:

1. Open windows.
2. Don't touch electrical switches.
3. Extinguish any open flames.
4. Immediately call your gas supplier.

### **RECEIVING AND INSPECTION**

Upon receiving unit, check for any interior and exterior damage, and if found, report it immediately to the carrier. Also check that all accessory items are accounted for and are damage free. Turn the blower wheel by hand to verify free rotation and check the damper (if supplied) for free operation.

### **WARNING!!**

Improper installation, adjustment, alteration, service or maintenance can cause property damage, injury or death. Read the installation, operating and maintenance instructions thoroughly before installing or servicing this equipment. **ALWAYS** disconnect power and gas prior to working on heater.

**Save these instructions.** This document is the property of the owner of this equipment and is required for future maintenance. Leave this document with the owner when installation or service is complete.

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## **WARRANTY**

This equipment is warranted to be free from defects in materials and workmanship, under normal use and service, for a period of 24 months from date of shipment. This warranty shall not apply if:

1. The equipment is not installed by a qualified installer per the MANUFACTURER'S installation instructions shipped with the product.
2. The equipment is not installed in accordance with federal, state and local codes and regulations,
3. The equipment is misused or neglected, or not maintained per the MANUFACTURER'S maintenance instructions.
4. The equipment is not operated within its published capacity.
5. The invoice is not paid within the terms of the sales agreement.

The MANUFACTURER shall not be liable for incidental and consequential losses and damages potentially attributable to malfunctioning equipment. Should any part of the equipment prove to be defective in material or workmanship within the 24 month warranty period, upon examination by the MANUFACTURER, such part will be repaired or replaced by MANUFACTURER at no charge. The BUYER shall pay all labor costs incurred in connection with such repair or replacement. Equipment shall not be returned without MANUFACTURER'S prior authorization and all returned equipment shall be shipped by the BUYER, freight prepaid to a destination determined by the MANUFACTURER.

## **CERTIFICATIONS AND PATENTS**

### **Listing**

This unit is ETL-listed to standard American National Standard/CSA Standard for Gas Unit Heaters And Gas-Fired Duct Furnaces ANSI Z83.4, CSA 3.7.

### **Patents**

The Direct Gas Fired Make-Up Air Profile Plates is covered under the following patent: Heated Make-Up Air System: United States Patent No. 6629523 B2.

## **INSTALLATION**

It is imperative that this unit is installed and operated with the designed airflow, gas, and electrical supply in accordance with this manual. If there are any questions about any items, please call the service department at **1-866-784-6900** for warranty and technical support issues.

## Mechanical

**WARNING: DO NOT RAISE VENTILATOR BY THE INTAKE HOOD, BLOWER OR MOTOR SHAFT, OR BEARINGS – USE ALL LIFTING LUGS PROVIDED WITH A SPREADER BAR OR SLINGS UNDER THE UNIT**

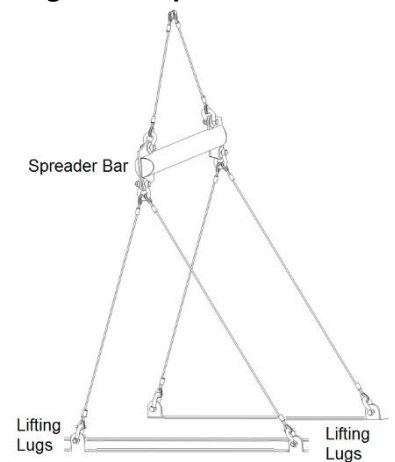
### CLEARANCES

The top, back, and front surfaces of this heater may not be installed less than 6" from combustible materials. The heater base may be installed on combustible surfaces. Allow 24" minimum service clearance on both sides of this heater.

## Site Preparation

1. Provide clearance around installation site to safely rig and lift equipment into its final position. Supports must adequately support equipment. Refer to manufacturer's estimated weights.
2. Consider general service and installation space when locating unit.
3. Locate unit close to the space it will serve to reduce long, twisted duct runs.
4. Do not allow air intake to face prevailing winds. Support unit above ground or at roof level high enough to prevent precipitation from being drawn into its inlet. The inlet must also be located at least 10 feet away from any exhaust vents. The heater inlet shall be located in accordance with the applicable building code provisions for ventilation air. All air to the heater must be ducted from the outdoors. Recirculation of room air is not permitted. If in doubt regarding the application, consult the manufacturer.

**Figure 1 – Spreader Bar**

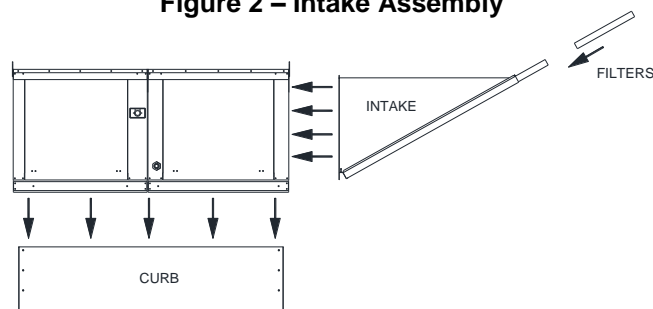


## Assembly

Intakes and curbs are shipped unassembled. Upon unit arrival, follow the following procedure to assemble the intake to the heater:

1. Apply silicone or weather-proof gasket on the back side of the flanges of the intake hood or v-bank intake.
2. Screw the flanges of the intake hood or v-bank to the unit with the supplied sheet metal screws. Place caulk on the outside of the screws to prevent water leaks. If the unit is a modular unit with a v-bank or evaporative cooler section, the v-bank or evaporative cooler will bolt to the heater with the bolts provided.

**Figure 2 – Intake Assembly**



## Curb and Ductwork

This fan was specified for a specific CFM and static pressure. The ductwork attached to this unit will significantly affect the airflow performance. Flexible ductwork and square elbows should not be used. Also, transitions and turns in ductwork near the fan outlet will cause system effect and will drastically increase the static pressure and reduce airflow. **Table 1** shows the minimum fan outlet duct sizes and straight lengths required for optimal fan performance.

- **Follow SMACNA guides and manufacturer's requirements for the remaining duct run.** Fans designed for rooftop installation should be installed on a prefabricated or factory built roof curb. Follow curb manufacturer's instructions for proper curb installation. The unit should be installed on a curb and/or rail that meets local code height requirements.
- **Do not use unit to support ductwork in any way. This may cause damage to the unit.**
- Make sure duct connection and fan outlet are properly aligned and sealed. Secure fan to curb through vertical portion of the ventilator base assembly flange using a minimum of eight (8) lug screws, anchor bolts, or other suitable fasteners (not furnished). Shims may be required depending upon curb installation and roofing material. Check all fasteners for tightness. **Figure 3** through **Figure 6** show different mechanical installation configurations.
- Adequate building relief shall be provided so as to not over pressurize the building when the heating system is operating at its rated capacity. This can be accomplished by taking into account, through standard engineering methods, the structure's designed infiltration rate; by providing properly sized relief openings; or by interlocking a powered exhaust system; or by a combination of these methods.
- Heaters installed with intake ductwork must be purged to replace at least four air changes of the volume of the intake duct.
- If the failure or malfunction of this heater creates a hazard to other fuel burning equipment in the building (e.g. when the heater is providing make up air to a boiler room), the unit is to be interlocked to open inlet air dampers or other such devices.
- Units being installed in **airplane hangars** should be installed in accordance with the Standard for Aircraft Hangars, ANSI/NFPA 409. Units being installed in **public garages** should be installed in accordance with the Standard for Parking Structures, ANSI/NFPA 88A, or the Standard for Repair Garages, ANSI/NFPA 88B, and with CAN/CGA B149 Installation Codes.

**Table 1 - Required Supply Ductwork**

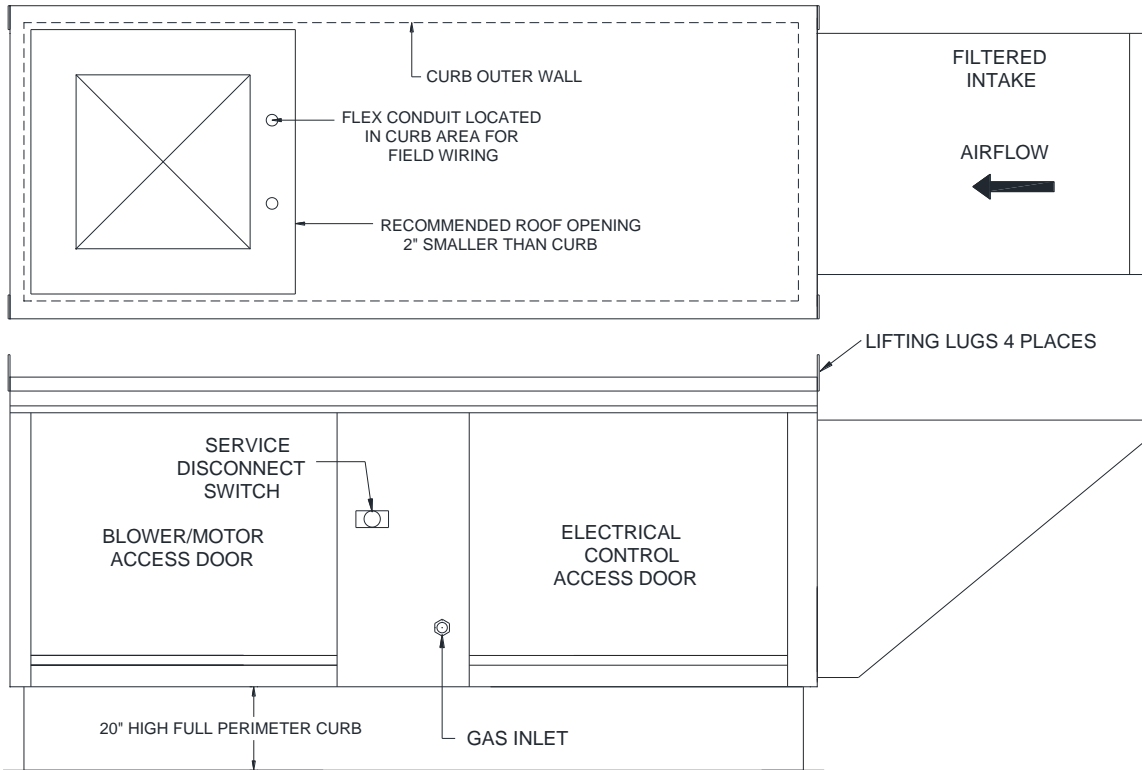
Blower Size	Discharge	Duct Size (Inches)	Straight Duct Length* (Inches)
10	Side	14 x 14	48
	Down		
15D	Side	20 x 20	72
	Down	14 x 14	48
12	Side	16 x 16	54
	Down		
15	Side	20 x 20	72
	Down		
20D	Side	26 x 26	108
	Down	20 x 20	72
18	Side	24 x 24	86
	Down		
24D	Side	30 x 30	108
	Down	24 x 24	86
20	Side	26 x 26	108
	Down		
30D	Side	32 x 32	168
	Down	26 x 26	108
25	Side	32 x 32	168
	Down		
36D	Side	36 x 36	189
	Down	32 x 32	168

**\*Minimum straight discharge duct length required before fitting/transition.**

**WARNING!!**  
**Failure to properly size ductwork may cause system effects and reduce the performance of the equipment.**

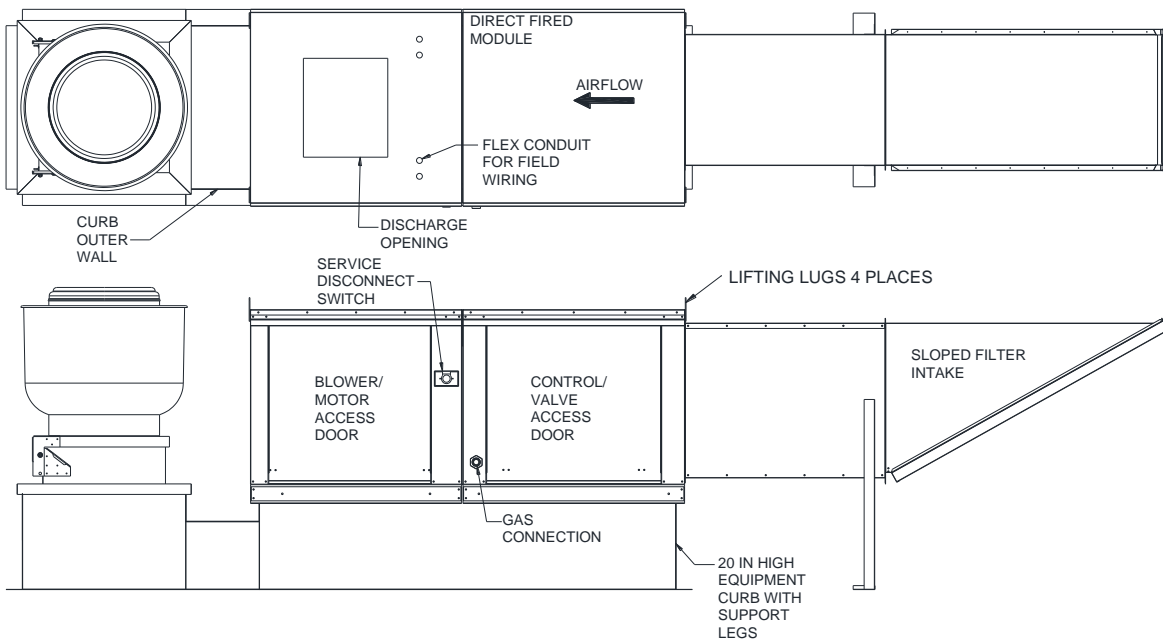
## Roof Mount Installation

Figure 3



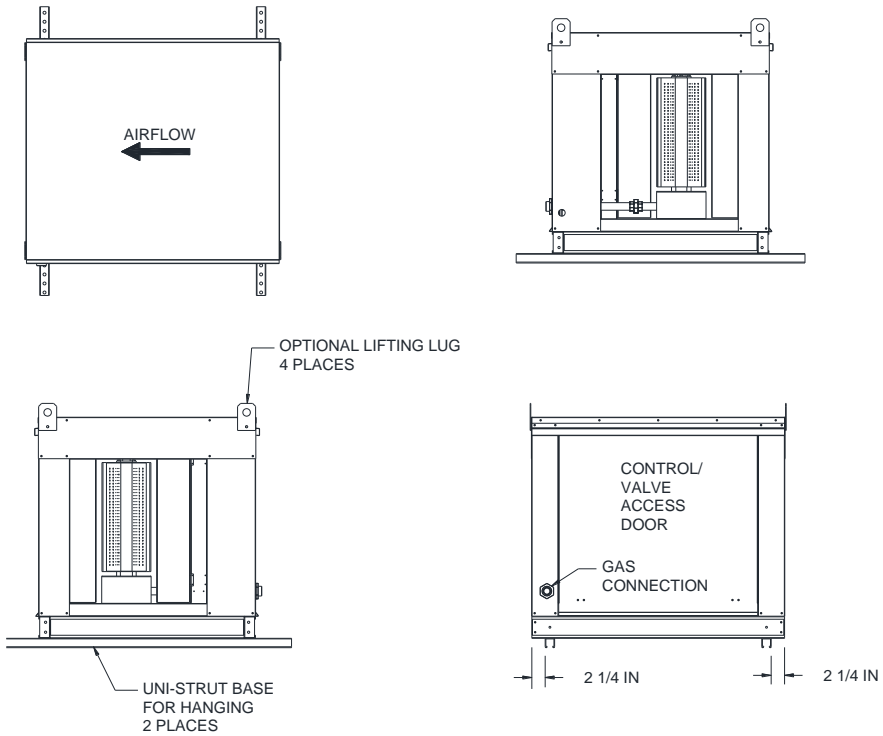
## Installation with Exhaust

Figure 4



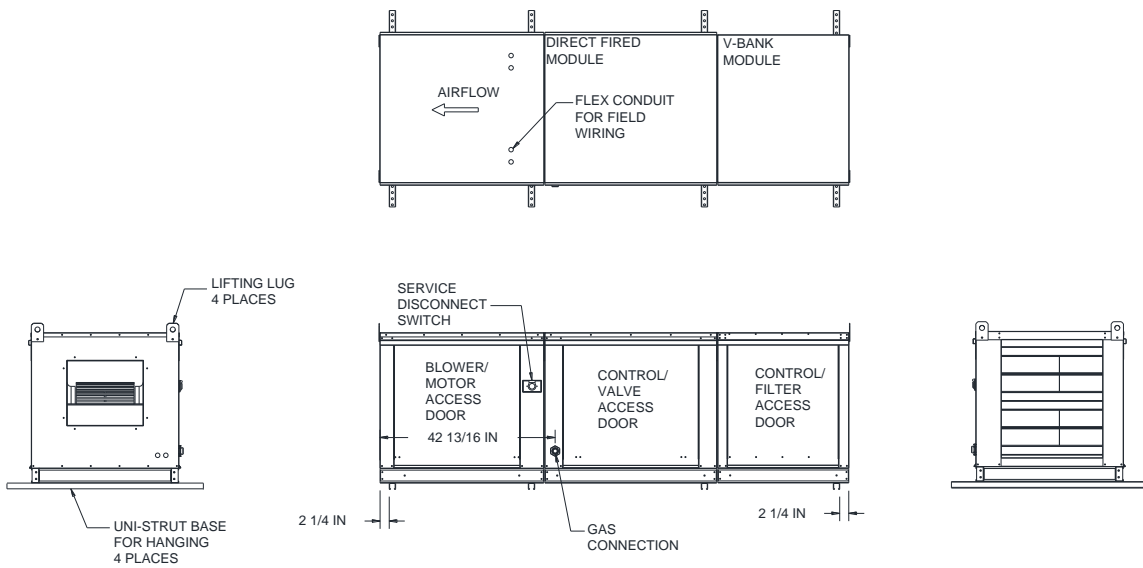
# Direct Fired Module Installation

Figure 5



# Indoor (INLINE) Installation

Figure 6



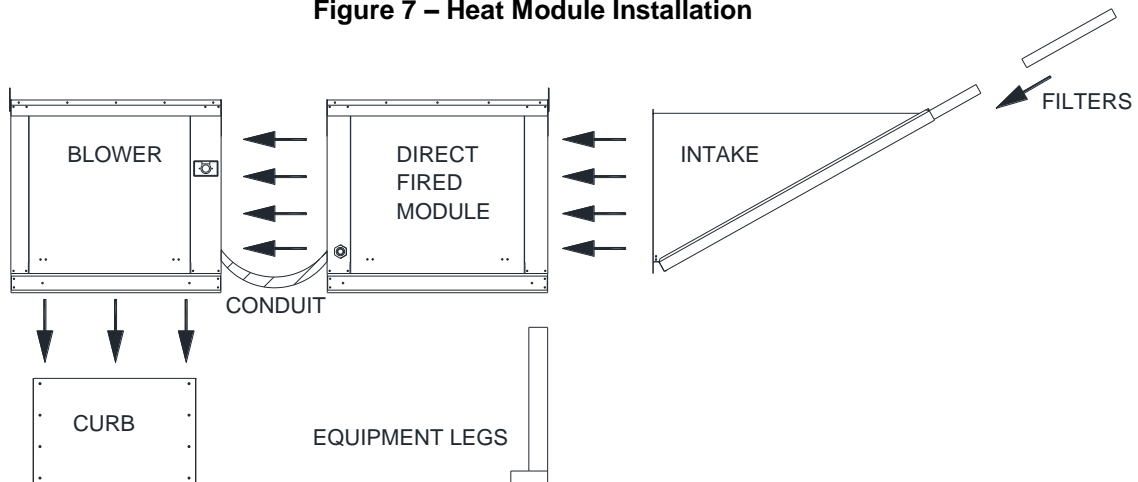


## Heat Module Add-On Installation

Modular heat units shipped to add heat onto existing blower only applications require field mechanical and wiring installation.

1. Remove existing filter intake and lifting lugs from blower section intake side.
2. Attach heat module to blower intake using the provided sheet metal screws and bolts. Tighten screws and bolts securely to compress the gasket between the heat module and the blower module.
3. Support and level the end of the heat module (end opposite the blower) with the provided equipment legs/rails.
4. Attach the filter hood to the intake side of the heater module.
5. Drill a hole in the discharge of the blower large enough to insert the mixing tube and discharge sensor (if provided). Install the mixing tube in the proper airflow direction. The airflow direction is labeled on the mixing tube.
6. Wire the sensor as indicated on the supplied wiring schematic. Run all wiring within metal conduit. Supply 120V AC to terminals 1 and N in the direct fired module.
7. Follow the startup instructions located in this manual.

**Figure 7 – Heat Module Installation**



## Gas

Installation of gas piping must conform with local building codes, or in the absence of local codes to the National Fuel Gas Code, ANSI Z223.1 (NFPA 54) – latest edition. In Canada, installation must be in accordance with CAN/CGA-B149.1 for natural gas units and CAN/CGA-B149.2 for propane units.

**WARNING: INLET GAS PRESSURE MUST NOT EXCEED PRESSURE INDICATED ON NAMEPLATE. SEE UNIT NAMEPLATE FOR PROPER GAS SUPPLY PRESSURE AND GAS TYPE.**

1. Always **disconnect power** before working on or near a heater. Lock and tag the disconnect switch or breaker to prevent accidental power up.
2. Piping to the unit should conform to local and national requirements for type and volume of gas handled, and pressure drop allowed in the line. Refer to the Gas Engineer's Handbook for gas line capacities.
3. The incoming pipe near the heater should be sized to match the connection on the outside of the unit. Unit inlet sizes are shown in **Table 2**. Avoid multiple taps in the gas supply so the unit has a steady supply of gas at all times.
4. Install a ground joint union with brass seat and a manual shut-off valve external to the unit casing, as shown in **Figure 8**, adjacent to the unit for emergency shut-off and easy servicing of controls.
5. Provide a sediment trap, as shown in **Figure 8**, before each unit and where low spots in the pipe line cannot be avoided.
6. Blow out the gas line to remove debris before making connections. Purge line to remove air before attempting to start unit. Purging of air from gas lines should be performed as described in ANSI Z223.1-latest edition "National Fuel Gas Code", or in Canada in CAN/CGA-B149.
7. All field gas piping must be pressure/leak tested prior to unit operation. Use a non-corrosive bubble forming solution or equivalent for leak testing. The heater and its individual shut-off valve must be disconnected from the gas supply piping system during any pressure testing of that system at test pressures in excess of ½ psi. The heater must be isolated from the gas supply piping system by closing its individual manual shutoff valve during any pressure testing of the gas supply piping system at test pressures equal to or less than ½ psi.
8. This unit requires a constant **7 in. w.c. minimum natural gas supply**, when the unit is operating at maximum gas flow. If the gas supply exceeds **14 in. w.c.** (5 psi. for sizes 4-5 housings) it will damage the internal valve components, and if it is below 7 in. w.c., the heater may not perform to specifications.

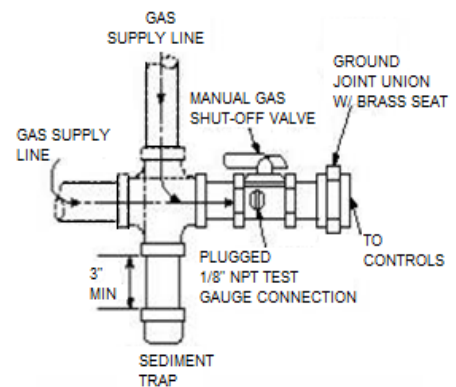
**Table 2 - Gas Connection Sizes**

Unit Size	Gas Pipe Size (NPT)
Size 1	¾"
Size 2	1"
Size 3	1"
Size 4	1-1/4"
Size 5	1-1/2"

**Table 3 - Gas Pressure Table**

Gas Pressure Type	Gas Pressure
Size 1-3 Inlet Pressure	7 in. w.c. – 14 in. w.c.
Size 4-5 Inlet Pressure	7 in. w.c. – 5 psi.
Max. Manifold Pressure - Natural Gas	5 in. w.c. maximum
Max. Manifold Pressure - Propane	2.5 in. w.c. maximum

**Figure 8 – Gas Connection Diagram**



### **NOTICE**

**Refer to the heater rating plate for determining the minimum gas supply pressure for obtaining the maximum gas capacity for which this heater is specified.**

## Electrical

### **WARNING!!**

**Disconnect power before installing or servicing fan. High voltage electrical input is needed for this equipment. This work should be performed by a qualified electrician.**

Before connecting power to the heater, read and understand this entire section of this document. As-built wiring diagrams are furnished with each fan by the factory, and are attached to the door of the unit.

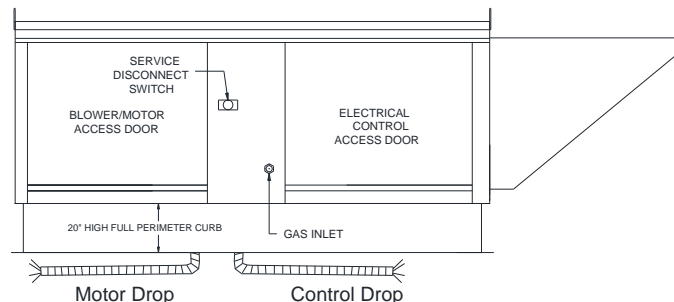
Electrical wiring and connections should be done in accordance with local ordinances and the National Electric Code, ANSI/NFPA70. Be sure the voltage and phase of the power supply and the wire amperage capacity is in accordance with the motor nameplate. For additional safety information refer to AMCA publication 410-96, *Recommended Safety Practices for Users and Installers of Industrial and Commercial Fans*.

**Table 4 - Copper Wire Ampacity**

Wire Size AWG	Maximum Amps
14	15
12	20
10	30
8	50
6	65
4	85

1. Always **disconnect power** before working on or near a heater. Lock and tag the disconnect switch or breaker to prevent accidental power up.
2. An electrical drop containing the motor power wiring is shipped with every fan. The electrical drop should be brought through one of the conduit openings located in the base of the unit, run through the curb, and connected to a junction box inside the building.
3. A dedicated branch circuit should supply the motor circuit with short circuit protection according to the National Electric Code. This dedicated branch should be run to the junction box mentioned above and connected as shown in **Figure 15**.
4. Make certain that the power source is compatible with the requirements of your equipment. The heater nameplate identifies the **proper phase and voltage** of the motor.
5. Units shipped with an optional remote panel have two electrical circuit drops. It is important to run the motor wires in a separate conduit from the remote control wiring. The DC wires from the unit temperature controller, located in the control drop, should either be shielded cable or be run in a separate conduit.
6. Before connecting heater to the building power source, verify power line wiring is de-energized.
7. Secure the power cables to prevent contact with sharp objects.
8. Do not kink power cable and never allow the cable to come in contact with oil, grease, hot surfaces or chemicals.
9. Before powering up the heater, check fan wheel for free rotation and make sure that the interior of the heater is free of loose debris or shipping materials.
10. If any of the original wire supplied with the heater must be replaced, it must be replaced with type THHN wire or equivalent.

**Figure 9 – Wiring Drops**



## PSC (Permanent Split Capacitor) Motor Speed Control

Some single phase direct drive fans contain speed controls that regulate the amount of voltage going to the motor. Specific PSC motors must be used in conjunction with speed controls. The speed control has a knob with an off position, and high to low range. At high speed, the speed control allows all of the line voltage to pass right to the motor.

Figure 10 - PSC Motor Speed Control



A minimum speed adjustment is provided to allow independent control of the minimum speed setting. Minimum speed adjustment ensures motor runs with sufficient torque to prevent stalling. To adjust this:

- 1) Motor must be in actual operating conditions to achieve proper speed adjustment. Motor will not slow down unless proper load is applied.
- 2) Turn main control knob to lowest speed position.
- 3) Locate and adjust minimum speed setting and adjust with small screw driver. This can be found under the speed control faceplate. (Rotate clockwise to decrease minimum speed; counter-clockwise to increase minimum speed).
- 4) Motor will now operate from this preset minimum speed to full speed.

**The lowest minimum voltage that may be applied to these motors is 65V AC. Running lower voltages to the motor can cause premature failure and overheating problems.**

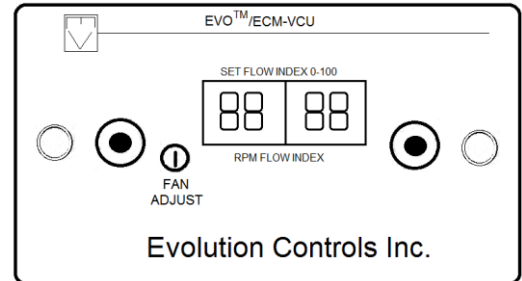
## ECM (Electronically Commutated Motor) Speed Control

### EVO™/ECM-VCU

EC motors with control allows accurate manual adjustment of fan speed. The benefit of EC motors is exceptional efficiency, performance, and motor life.

The control used with EC motors features a 4 digit LED numerical display. The blue knob on the control allows the user to set the flow index with a screwdriver. Twenty seconds later, the display shows the motor RPM. Then, the display periodically alternates between the flow index and motor RPM. The flow index has a range of 0 to 100% and is typically linear with motor RPM.

Figure 11 - EVO™/ECM-VCU Controller



The ECM control requires a 24V AC input and can locally turn the motor on and off. The motor can be adjusted between 300 RPM and maximum speed with this control.

**NOTE: To adjust the speed of 3 phase direct drive motors, a variable frequency drive is required.**

### External PWM Signal

The fan unit will be shipped with power wiring and communication wiring fed to an internal junction box. The fan is shipped with Shielded Twisted Pair (STP) wire which is used to wire to a remote PWM signal. Red wire is used to go to the positive PWM signal and black wire is used to go to the negative PWM signal. Reference schematics for all wiring connections. STP is connected to the communication wiring of the motor using wire nuts in the junction box. If a preset length of STP is provided, it will be connected to the junction box from the factory. Run the STP through any available knockout in the fan base.

## Unit Mount Controller

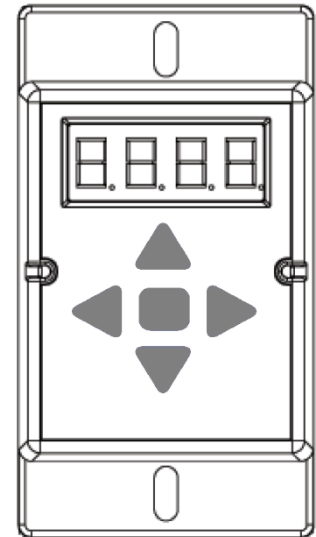
The ECM features a 4 digit LED display with a five button interface. All parameters can be accessed through the user menu. The percent of run speed can be changed by using the **Up** and **Down** buttons followed by pressing **Enter** (middle button) to save changes. Every **ten seconds** the display will toggle between current percentage of run speed and the current RPMs. The flow index has a range of **0-100%** and is typically linear with motor RPM.

If the remote function (re) is enabled, the speed is controlled through a **0-10V** input. **0V = 0%** and **10V = 100%**, unless overridden by the low speed and high speed limits.

The ECM control requires a **24V AC** input and can locally turn the motor on and off. The motor RPM range is fully adjustable between the minimum and maximum set points, see LSPD and HSPD on the programming display. For more information see the control operating manual.

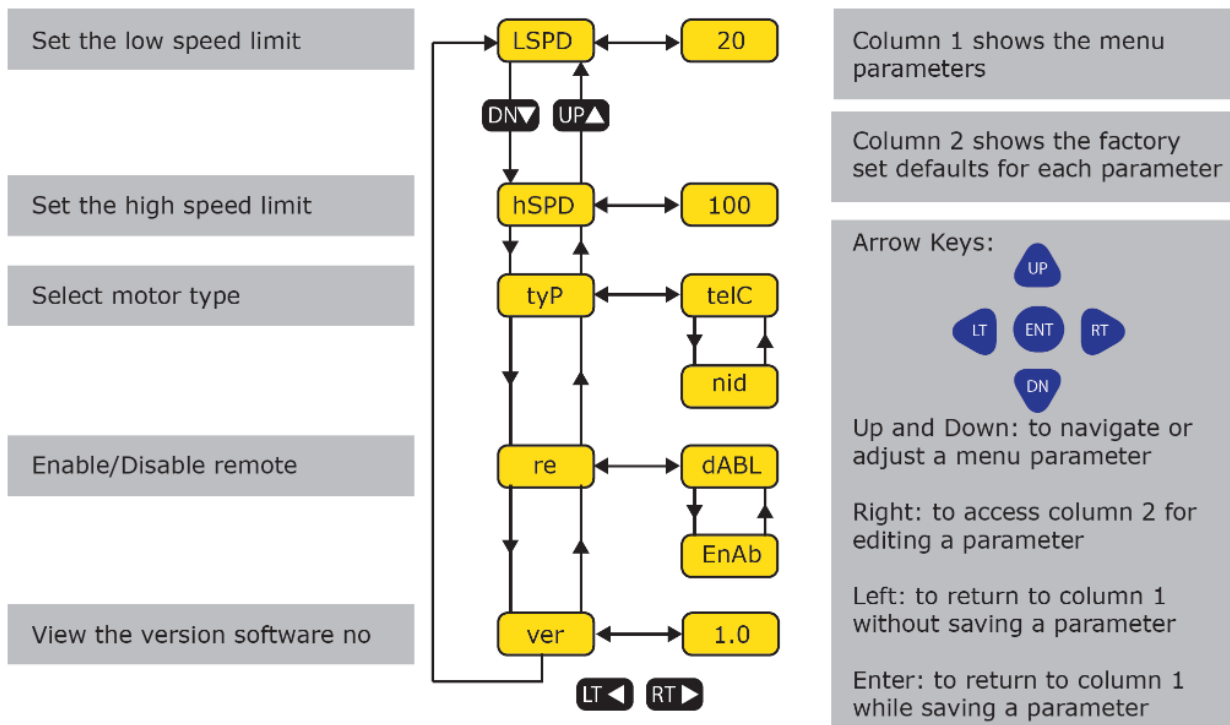
If “oFF” is being displayed, and the speed is set above 300 RPM, the ECM is not receiving RPM feedback. Check that the ECM is wired correctly. Check that the motor “tyP” in the settings matches the motor manufacturer.

**Figure 12 - Unit Mount Motor Controller**



**NOTE: To adjust the speed of 3 phase direct drive motors, a variable frequency drive is required.**

**Figure 13 – Display Tree**



### **Motorized Intake Damper**

On units shipped with the optional motorized intake damper, a power transformer is supplied with the unit if the main incoming voltage is greater than 120V. The damper motor is automatically energized when the main disconnect switch is in the ON position. **No external wiring to the damper motor is required.**

### **Electric Cabinet Heater**

On units shipped with an optional electric cabinet heater, ensure that the heater is wired to a **separate** 120V, 15 amp input, the thermostat sensing bulb is mounted correctly in the control vestibule where the heater is located, and the **thermostat set to 0 Degrees Fahrenheit.**

### **AC Interlock**

On units shipped with an optional AC interlock relay, 24V AC power from Y1 in the condensing unit or rooftop unit should be field wired to terminal block 27 in the MUA. 24V AC common from C in the condensing unit or rooftop unit should be field wired to terminal block 28 in the MUA. When these terminals are powered, heat will be locked out within the MUA.

## **Variable Frequency Drive (VFD) Installation Instructions**

### **Input AC Power**

1. Circuit breakers feeding the VFDs are recommended to be thermal-magnetic and fast acting. They should be sized based on the VFD amperage and according to **Table 7**. Refer to the installation schematic for exact breaker sizing.
2. Each VFD should be fed by its own breaker. If multiple VFDs are to be combined on the same breaker, each drive should have its own protection measure (fuses or miniature circuit breaker) downstream from the breaker.
3. Input AC line wires should be run in conduit from the breaker panel to the drives. AC input power to multiple VFDs can be run in a single conduit if needed. **Do not combine input and output power cables in the same conduit.**
4. The VFD should be grounded on the terminal marked PE. A separate insulated ground wire must be provided to each VFD from the electrical panel. This will reduce the noise being radiated in other equipment.

### **ATTENTION!**

**DO NOT CONNECT INCOMING AC POWER TO OUTPUT TERMINALS U, V, W. SEVERE DAMAGE TO THE DRIVE WILL RESULT. INPUT POWER MUST ALWAYS BE WIRED TO THE INPUT L TERMINAL CONNECTIONS (L1, L2, L3)**

## VFD Output Power

1. Motor wires from each VFD to its respective motor **MUST** be run in a **separate steel** conduit away from control wiring and incoming AC power wiring to avoid noise and crosstalk between drives. An insulated ground must be run from each VFD to its respective motor. Do not run different fans output power cables in the same conduit.
2. Load reactors: If the distance between the VFD and the motor is great, a load reactor should be used between the VFD and the motor. The output reactor should be sized accordingly and installed within 10 feet of the output of the VFD.  
**208/230V** – Load reactor should be used when distance exceeds 250 feet.  
**460/480V** – Load reactor should be used when distance exceeds 50 feet.  
**575/600V** – Load reactor should be used when distance exceeds 25 feet.
3. If the distance between the VFD and the motor is extremely long, up to 1000 FT, a dV/dT filter should be used and the VFD should be increased by 1 HP or to the next size VFD. The dV/dT filter should be sized accordingly and installed within 10 feet of the output of the VFD.  
**208/230V** – dV/dT filter should be used when distance exceeds 400 feet.  
**460/480V** – dV/dT filter should be used when distance exceeds 250 feet.  
**575/600V** – dV/dT filter should be used when distance exceeds 150 feet.
4. No contactor should be installed between the drive and the motor. Operating such a device while the drive is running can potentially cause damage to the power components of the drive.
5. When a disconnect switch is installed between the drive and motor, the disconnect switch should only be operated when the drive is in a STOP state.

## VFD Programming Programming

1. The Drive should be programmed for the proper motor voltage. P107 is set to 0 (Low) if motor voltage is 120V AC, 208V AC or 400V AC. P107 is set to 1 (High) if motor voltage is 230V AC, 480V AC or 575V AC.
2. The Drive should be programmed for the proper motor overload value. P108 is calculated as Motor FLA x 100 / Drive Output Rating (available in **Table 7**).

### To enter the PROGRAM mode to access the parameters:

1. Press the Mode (M) button. This will activate the password prompt (PASS).
2. Use the Up and Down buttons to scroll to the password value (the factory default password is "0225") and press the Mode (M) button. Once the correct password is entered, the display will read "P100", which indicates that the PROGRAM mode has been accessed at the beginning of the parameter menu.
3. Use the Up and Down buttons to scroll to the desired parameter number.
4. Once the desired parameter is found, press the Mode (M) button to display the present parameter setting. The parameter value will begin blinking, indicating that the present parameter setting is being displayed. The value of the parameter can be changed by using the Up and Down buttons.
5. Pressing the Mode (M) button will store the new setting and also exit the PROGRAM mode. To change another parameter, press the Mode (M) button again to re-enter the PROGRAM mode. If the Mode button is pressed within 1 minute of exiting the PROGRAM mode, the password is not required to access the parameters. After one minute, the password must be re-entered in order to access the parameters again.

P500 parameter provides a history of the last 8 faults on the drive. It can be accessed without getting into PROGRAM mode.

# ACTECH SMV VFD

**Table 5 – Cross-Reference Table**

HP	Part Number	Volts	1Ø Input	3Ø Input	Input Amps 1Ø 120VAC	Input Amps 1Ø 240VAC	Output Amps	Breaker 1Ø 120VAC	Breaker 1Ø 240VAC
0.33	ESV251N01SXB	120/240V	X		6.8	3.4	1.7	15	15
0.5	ESV371N01SXB	120/240V	X		9.2	4.6	2.4	15	15
1	ESV751N01SXB	120/240V	X		16.6	8.3	4.2	25	15
1.5	ESV112N01SXB	120/240V	X		20	10	6	30	20

HP	Part Number	Volts	1Ø Input	3Ø Input	Input Amps 1Ø	Input Amps 3Ø	Output Amps	Breaker 1Ø	Breaker 3Ø
0.5	ESV371N02YXB	240V	X	X	5.1	2.9	2.4	15	15
1	ESV751N02YXB	240V	X	X	8.8	5	4.2	15	15
1.5	ESV112N02YXB	240V	X	X	12	6.9	6	20	15
2	ESV152N02YXB	240V	X	X	13.3	8.1	7	25	15
3	ESV222N02YXB	240V	X	X	17.1	10.8	9.6	30	20
5	ESV402N02TXB	240V		X		18.6	16.5		30
7.5	ESV552N02TXB	240V		X		26	23		40
10	ESV752N02TXB	240V		X		33	29		50
15	ESV113N02TXB	240V		X		48	42		80
20	ESV153N02TXB	240V		X		59	54		90

1	ESV751N04TXB	480V		X		2.5	2.1		15
1.5	ESV112N04TXB	480V		X		3.6	3		15
2	ESV152N04TXB	480V		X		4.1	3.5		15
3	ESV222N04TXB	480V		X		5.4	4.8		15
5	ESV402N04TXB	480V		X		9.3	8.2		15
7.5	ESV552N04TXB	480V		X		12.4	11		20
10	ESV752N04TXB	480V		X		15.8	14		25
15	ESV113N04TXB	480V		X		24	21		40
20	ESV153N04TXB	480V		X		31	27		50
25	ESV183N04TXB	480V		X		38	34		70
30	ESV223N04TXB	480V		X		45	40		80
40	ESV303N04TXB	480V		X		59	52		100
50	ESV373N04TXB	480V		X		74	65		125
60	ESV453N04TXB	480V		X		87	77		150

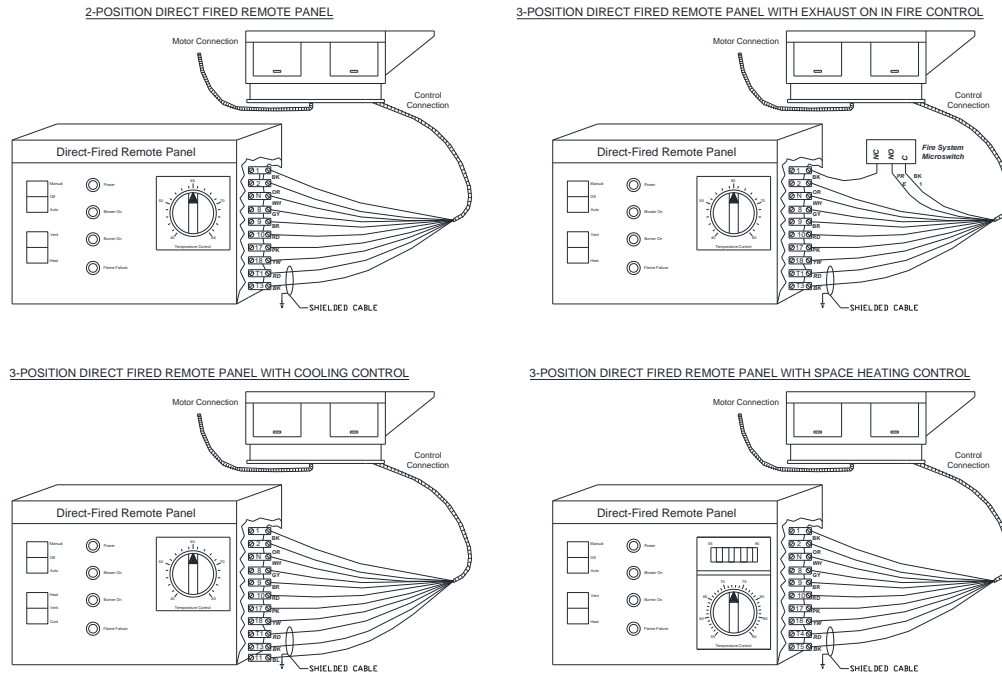
1	ESV751N06TXB	600V		X		2	1.7		15
2	ESV152N06TXB	600V		X		3.2	2.7		15
3	ESV222N06TXB	600V		X		4.4	3.9		15
5	ESV402N06TXB	600V		X		6.8	6.1		15
7.5	ESV552N06TXB	600V		X		10.2	9		20
10	ESV752N06TXB	600V		X		12.4	11		20
15	ESV113N06TXB	600V		X		19.7	17		30
20	ESV153N06TXB	600V		X		25	22		40
25	ESV183N06TXB	600V		X		31	27		50
30	ESV223N06TXB	600V		X		36	32		60
40	ESV303N06TXB	600V		X		47	41		70
50	ESV373N06TXB	600V		X		59	52		90
60	ESV453N06TXB	600V		X		71	62		110



## Remote Control Panel

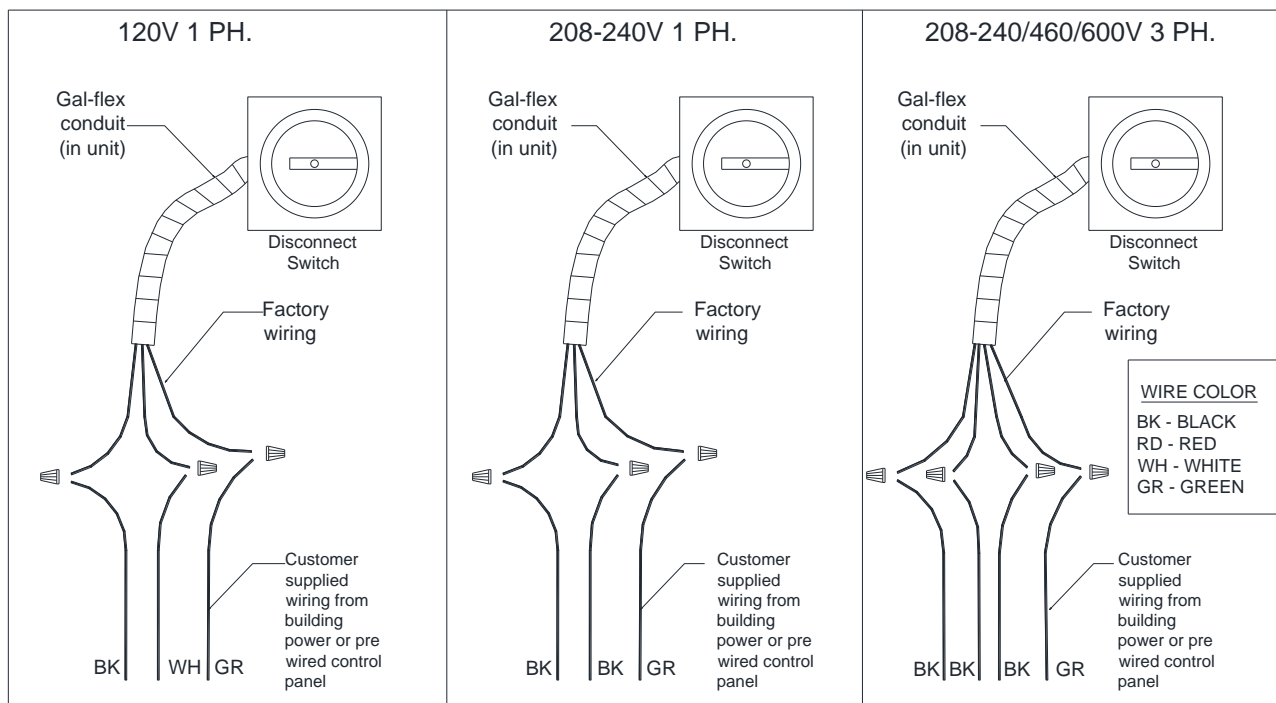
On units shipped with the optional remote control panel, an electrical drop containing the panel wiring is provided with the heater. There is a terminal strip inside the remote panel that matches the terminals in the heater unit. The remote panel should be wired as shown in **Figure 14**.

**Figure 14**



## Fan to Building Wiring Connection

**Figure 15**



## OPERATION

Prior to starting up or operating the heater, check all fasteners for tightness. In particular, check the set screw in the wheel hub, bearings and the fan sheaves (pulleys). With power and gas to the heater OFF or prior to connecting ventilator to power, turn the fan wheel by hand to be sure it is not striking the inlet or any obstacles. Re-center if necessary.

## Start Up

### Special Tools Required

- AC Voltage Meter
- Tachometer
- Standard Hand Tools
- Amperage Meter
- Manometer
- Differential Pressure Gauge

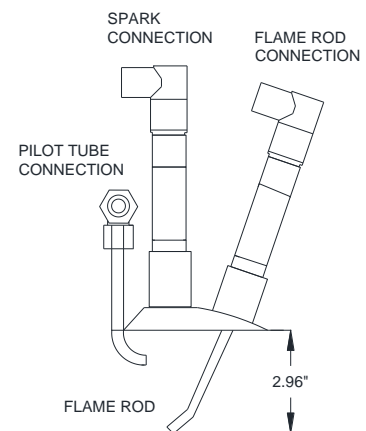
### Start Up Procedure

1. Check all electrical connections for tightness and continuity.
2. Check pulley alignment and belt tension as described in [Pulley Alignment/Proper Belt Tension](#).
3. Inspect the condition of the intake damper and damper linkage, if provided.
4. Inspect the air-stream for obstructions and install intake filters if missing.
5. Compare the supplied **motor voltage** with the fan's nameplate motor voltage. If this does not match, correct the problem.
6. Start the fan by turning the external disconnect to the **ON** position, and shut it **OFF** immediately. **Check rotation of the wheel** with the directional arrow on the blower scroll. Reversed rotation will result in poor air performance, motor overloading and possible burnout. For units equipped with a single-phase motor check the motor wiring diagram to change rotation. For 3-phase motors, any two power leads can be interchanged to reverse motor direction.
7. When the fan is started, observe the operation and check for any unusual noises.

## Pilot Adjustment

1. Restart the fan and check the gas supply pressure at the inlet gas gauge upstream of all electronic valves. The inlet pressure should be **7 in. - 14 in. w.c. (7 in. w.c. – 5 psi on Size 4-5 heaters)**. If the inlet pressure is too high, install an additional pressure regulator external to the unit.
2. Open the field installed manual gas shut-off valve and the manual main gas valve on the combination gas control valve.
3. Call for heat with the intake air thermostat (turn set-point to temperature above outside air) and allow the pilot to light. If the pilot does not light, purge the pilot line. If air purging is required, disconnect the pilot line at the outlet of the pilot valve.
4. Check the **pilot flame voltage** at the Flame Safety Control interface test jacks. A weak pilot flame can be caused by low gas pressure, or a dirty pilot orifice. To adjust the pilot flame, remove the cap from the pilot adjustment screw on the combination gas valve. Increase the pilot gas flow by turning the screw counter-clockwise. Decrease the pilot gas flow by turning the screw clockwise. The pilot DC voltage should read **12V DC minimum and should typically be 15V DC**.
5. Once the pilot has been established, open the main manual gas shut-off valve downstream of the electronic valves. Check to make sure that the main gas valve opens, and gas flows to the burner.

Figure 16 - Pilot Assembly



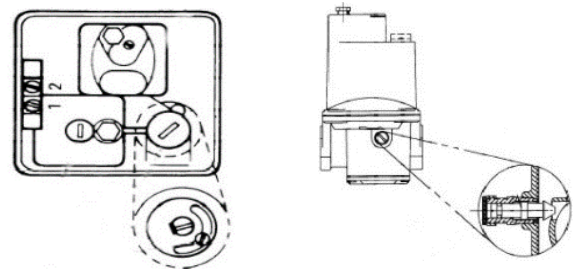
## Main Burner Adjustment

1. Once the pilot has been properly established, the manifold gas pressure or temperature rise should be adjusted to jobsite conditions. The gas pressure regulator (integral to the combination gas control on size 1-3 heaters and located in the modulating valve on size 4-5 heaters) is adjusted at the factory for average gas conditions. It is important that the gas be supplied to the burner in accordance with the input rating on the rating plate.
2. Create a high fire call for heat. This should be done with the blower on and all gas controls on. High fire can be achieved by removing the wire at terminal **#4** (remove wires #2 and #4 for Maxitrol 44 systems) from the amplifier.
3. The manifold pressure should be checked at the pressure gauge downstream of the modulating valve. The graph (**Figure 18**) indicates the proper manifold pressure for the desired amount of BTUs per foot of burner. For natural gas systems, the high fire manifold pressure should not exceed **5 in. w.c.** For propane gas, the high fire manifold pressure should not exceed **2.5 in. w.c.** Another method of checking high fire is to measure the temperature rise of the unit. The temperature rise should be set to design conditions and typically is minimum 70°F.
4. Remove the cap from the combination gas valve regulator adjustment (size 1-3) or the cap from the MR212 valve (size 4-5). Using the regulator pressure adjusting screw, adjust the high fire manifold pressure to 5 in. w.c. maximum for natural gas and 2.5 in. w.c. maximum for propane gas. High fire should be set to generate the desired temperature rise. If the high fire screw is at the end of its adjustment and more pressure is needed, then adjust the main building gas pressure regulator spring (located external to the unit) to achieve the proper manifold pressure. Turning the regulator screw clockwise will increase pressure and counter-clockwise will decrease pressure. **Remember - The high fire DC voltage should read 12V DC minimum and should typically be 15V DC on the Flame Safety Controller test jacks.**
5. Reconnect the wire on the amplifier at terminal **#4** (wires #2 and #4 for Maxitrol 44).
6. The low fire manifold pressure must now be set. Low fire can be achieved by removing the wire at terminal **#5** from the amplifier (remove #8 for Maxitrol 44). Check the low fire flame signal to ensure that the **DC voltage is 12V DC minimum** on the Flame Safety Controller test jacks.
7. Using the bypass screw (located on the side of the M511 and M611 valves, and under the cap of the MR212 valve), adjust the low fire manifold pressure until there is a very thin flame along the entire length of the burner. No dark spots should be seen in the burner. The burner may be observed through the view-port located on the external wall of the heater. Replace the cap to the valve and restore all of the original wiring on the amplifier and gas components.
8. A final gas leak check shall be performed to verify the gas-tightness of the heater's components and piping under normal operating conditions. This can be done by measuring the gas pressure at the ¼" gas plug just downstream of the modulating valve.

**Table 6 – Mod Valve Voltage Summary**

Volts DC	Firing Mode
0 to 5V DC	Low Fire
5 to 15V DC	Modulation
15 to 20V DC	High Fire

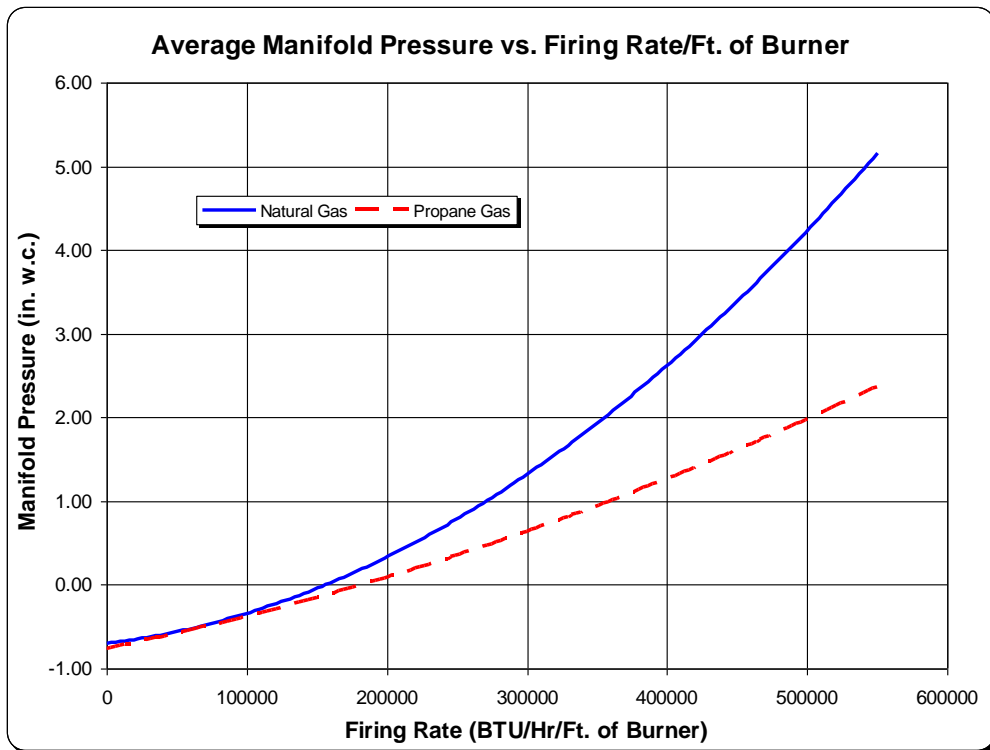
**Figure 17 - Maxitrol Low Fire Bypass Screw**



**MR212**

**M511 and 611**

Figure 18 – Pressure vs Firing Rate



### Heater Startup Summary

1. Is the incoming gas pressure 7"-14"?
  - Yes – If the incoming pressure is correct, continue with step 2.
  - No – If the incoming pressure is incorrect, adjust incoming gas pressure.
2. Adjust the pilot flame. Lock unit into high fire. Does high fire product at least a 70°F temperature rise and the correct manifold pressure?
  - Yes – If the temperature rise and manifold pressure are correct, continue with step 3.
  - No – If the temperature rise and manifold pressure are incorrect, adjust high fire.
3. Lock unit into low fire. Does a thin flame fill entire burner length?
  - Yes – If the flame is correct, the burner start up is complete.
  - No – If the flame is incorrect, adjust the low fire setting.

## Final Startup Procedure

1. With the air and burner systems in full operation and all ducts attached, measure the system airflow. The motor sheave (pulley) is variable pitch, and allows for an increase or decrease of the fan RPM. If an adjustment is needed, refer to [Pulley Adjustment](#). Reference **Table 7** and **Table 9** for adjustment specifications.
2. Once the proper airflow is achieved, measure and record the fan speed with a reliable tachometer. **Caution - Excessive speed will result in motor overloading or bearing failure. Do not set fan RPMs higher than specified in the maximum RPM chart.** See the troubleshooting guide for more information.
3. Measure and record the **voltage** and **amperage** to the motor and compare with the motor nameplate to determine if the motor is operating under safe load condition.
4. Once the rpm of the ventilator has been properly set, disconnect power and recheck belt tension and pulley alignment as shown in [Pulley Alignment/Proper Belt Tension](#).

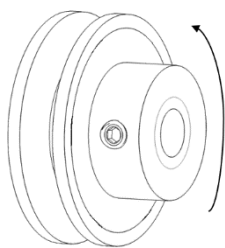
**Table 7 - Maximum RPM and HP Chart**

Belt Drive			Direct Drive		
Blower Size	Maximum RPM	Maximum HP	Blower Size	Maximum RPM	Maximum HP
10"	1800	2	15"D	3200	3
12"	1500	3	20"D	2400	7.5
15"	1400	5	24"D	2000	10
18"	1200	5	30"D	1600	20
20"	1000	10	36"D	1000	25
25"	900	20			

## Pulley Adjustment

The adjustable motor pulley is factory set for the RPM specified. Speed can be increased by closing or decreased by opening the adjustable motor sheave. Two grooved variable pitch pulleys must be adjusted an equal number of turns open or closed. Any increase in speed represents a substantial increase in horsepower required by the unit. Motor amperage should always be checked to avoid serious damage to the motor when the speed is varied. Always torque setscrews according to **Table 8** torque specifications.

**Figure 19 – Pulley Adjustment Illustration**



Decrease  
Amperage and  
Blower RPM

**Table 8 - Pulley Setscrew Torque**

Thread Size	Torque (IN/Lb)
No. 10 (bushing)	32
1/4" (bushing)	72
5/16"	130

# Pulley Alignment/Proper Belt Tension

Figure 20 – Pulley and Belt Alignment

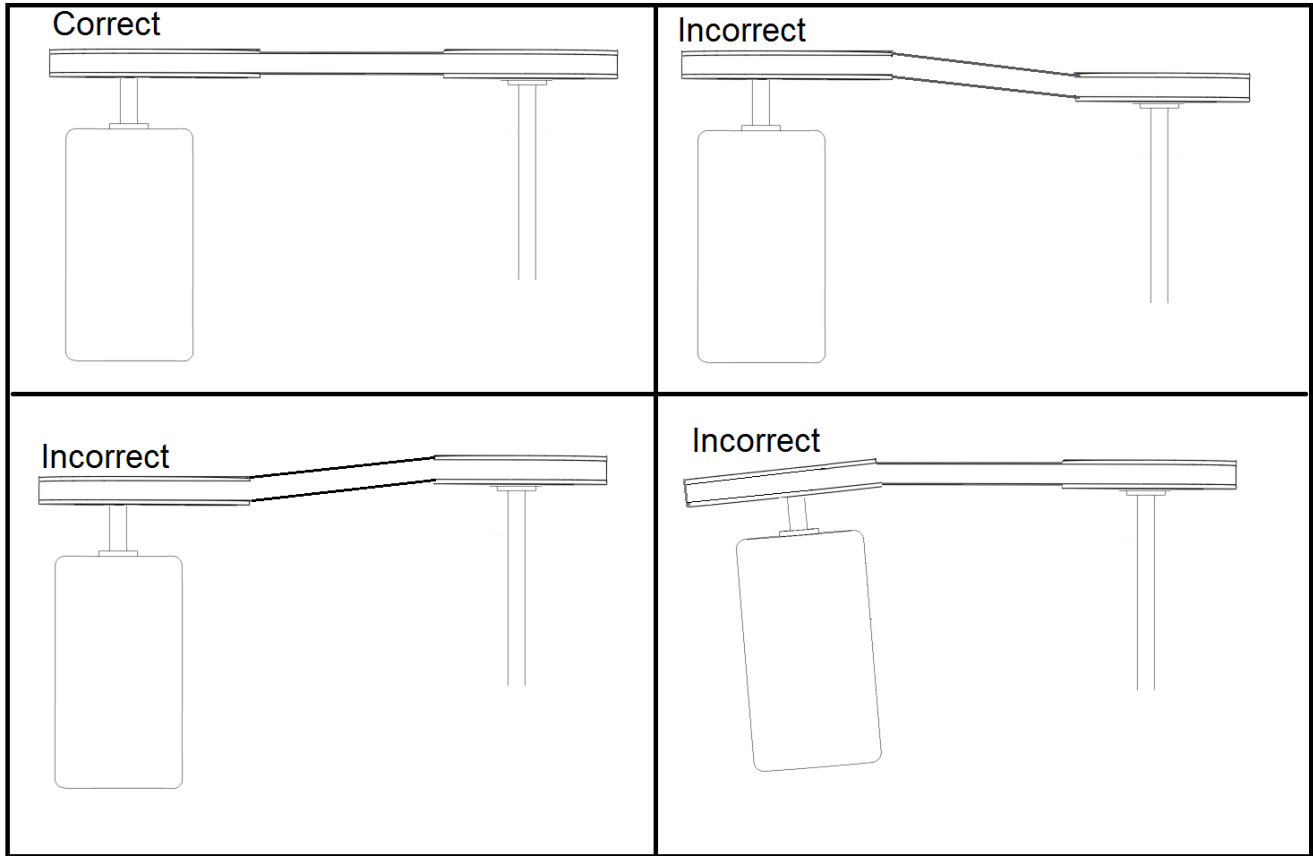
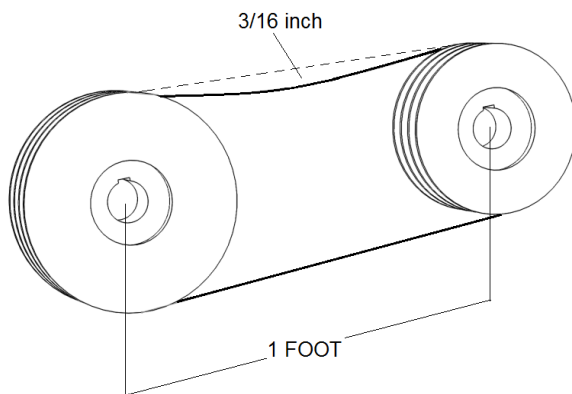


Figure 21 – Belt Tension



# Pulley Combination Chart

## Table 9

Motor RPM 1725															
1/3 to 1-1/2 HP AX BELTS															
MOTOR PULLEY 1VL34			Dd1 1.9	Dd2 2.9	Pd1 2	Pd2 3	TURNS ON MOTOR PULLEY								
Open			Closed												
BLOWER PULLEY	DATUM DIAMETER	PITCH DIAMETER	5	4 1/2	4	3 1/2	3	2 1/2	2	1 1/2	1	1/2	0		
AK114	11	11.2	308	323	339	354	370	385	400	416	431	447	462		
1/3 to 2 HP AX BELTS															
MOTOR PULLEY 1VL40			Dd1 2.4	Dd2 3.4	Pd1 2.6	Pd2 3.6	TURNS ON MOTOR PULLEY								
Open			Closed												
BLOWER PULLEY	DATUM DIAMETER	PITCH DIAMETER	5	4 1/2	4	3 1/2	3	2 1/2	2	1 1/2	1	1/2	0		
AK114	11	11.2	400	416	431	447	462	477	493	508	524	539	554		
AK94	9	9.2	488	506	525	544	563	581	600	619	638	656	675		
AK79	7.5	7.7	582	605	627	650	672	694	717	739	762	784	806		
AK66	6.2	6.4	701	728	755	782	809	836	863	889	916	943	970		
AK54	5	5.2	863	896	929	962	995	1028	1062	1095	1128	1161	1194		
AK46	4.2	4.4	1019	1059	1098	1137	1176	1215	1255	1294	1333	1372	1411		
AK39	3.5	3.7	1212	1259	1305	1352	1399	1445	1492	1539	1585	1632	1678		
AK32	3	3.2	1402	1455	1509	1563	1617	1671	1725	1779	1833	1887	1941		
3 to 5 HP BX BELTS															
MOTOR PULLEY 2VP42			Dd1 2.9	Dd2 3.9	Pd1 3	Pd2 4	TURNS ON MOTOR PULLEY								
Open			Closed												
BLOWER PULLEY	DATUM DIAMETER	PITCH DIAMETER	6	5 1/2	5	4 1/2	4	3 1/2	3	2 1/2	2	1 1/2	1	1/2	0
2BK160H	15.4	15.7	330	339	348	357	366	375	385	394	403	412	421	430	439
2BK140H	13.4	13.7	378	388	399	409	420	430	441	451	462	472	483	493	504
2BK120H	11.4	11.7	442	455	467	479	491	504	516	528	541	553	565	577	590
2BK110H	10.4	10.7	484	497	511	524	537	551	564	578	591	605	618	631	645
2BK100H	9.4	9.7	534	548	563	578	593	608	622	637	652	667	682	697	711
2BK90H	8.4	8.7	595	611	628	644	661	677	694	710	727	744	760	777	793
2BK80H	7.4	7.7	672	691	709	728	747	765	784	803	821	840	859	877	896
2BK70H	6.4	6.7	772	794	815	837	858	880	901	923	944	965	987	1008	1030
2BK60H	5.4	5.7	908	933	958	984	1009	1034	1059	1084	1110	1135	1160	1185	1211
2BK55H	4.9	5.2	995	1023	1050	1078	1106	1133	1161	1189	1216	1244	1272	1299	1327
2BK50H	4.4	4.7	1101	1132	1162	1193	1223	1254	1285	1315	1346	1376	1407	1438	1468
7-1/2 to 10 HP BX BELTS															
MOTOR PULLEY 2VP60			Dd1 4.3	Dd2 5.5	Pd1 4.7	Pd2 5.9	TURNS ON MOTOR PULLEY								
Open			Closed												
BLOWER PULLEY	DATUM DIAMETER	PITCH DIAMETER	6	5 1/2	5	4 1/2	4	3 1/2	3	2 1/2	2	1 1/2	1	1/2	0
2BK160H	15.4	15.7	516	527	538	549	560	571	582	593	604	615	626	637	648
2BK140H	13.4	13.7	592	604	617	630	642	655	667	680	693	705	718	730	743
2BK120H	11.4	11.7	693	708	722	737	752	767	781	796	811	826	840	855	870
2BK110H	10.4	10.7	758	774	790	806	822	838	854	871	887	903	919	935	951
2BK100H	9.4	9.7	836	854	871	889	907	925	943	960	978	996	1014	1031	1049
2BK90H	8.4	8.7	932	952	972	991	1011	1031	1051	1071	1091	1110	1130	1150	1170
2BK80H	7.4	7.7	1053	1075	1098	1120	1143	1165	1187	1210	1232	1255	1277	1299	1322
3 to 5 HP BX BELTS															
MOTOR PULLEY 2VP42			Dd1 2.9	Dd2 3.9	Pd1 3	Pd2 4	TURNS ON MOTOR PULLEY								
Open			Closed												
BLOWER PULLEY	DATUM DIAMETER	PITCH DIAMETER	6	5 1/2	5	4 1/2	4	3 1/2	3	2 1/2	2	1 1/2	1	1/2	0
2BSV278	27.8	28.1	184	189	194	200	205	210	215	220	225	230	235	240	246
2BSV250	25	25.3	205	210	216	222	227	233	239	244	250	256	261	267	273
2BSV234	23.4	23.7	218	224	230	237	243	249	255	261	267	273	279	285	291
2BSV200	20	20.3	255	262	269	276	283	290	297	304	312	319	326	333	340
2BSV184	18.4	18.7	277	284	292	300	307	315	323	331	338	346	354	361	369
2BSV160	16	16.3	317	326	335	344	353	362	370	379	388	397	406	414	423
2BSV154	15.4	15.7	330	339	348	357	366	375	385	394	403	412	421	430	439
2BSV136	12.6	12.9	401	412	423	435	446	457	468	479	490	501	513	524	535
2BSV124	12.4	12.7	407	419	430	441	453	464	475	487	498	509	521	532	543
2BSV110	11	11.3	458	471	483	496	509	522	534	547	560	572	585	598	611
7-1/2 to 10 HP BX BELTS															
MOTOR PULLEY 2VP60			Dd1 4.3	Dd2 5.5	Pd1 4.7	Pd2 5.9	TURNS ON MOTOR PULLEY								
Open			Closed												
BLOWER PULLEY	DATUM DIAMETER	PITCH DIAMETER	6	5 1/2	5	4 1/2	4	3 1/2	3	2 1/2	2	1 1/2	1	1/2	0
2BSV278	27.8	28.1	289	295	301	307	313	319	325	331	338	344	350	356	362
2BSV250	25	25.3	320	327	334	341	348	355	361	368	375	382	389	395	402
2BSV234	23.4	23.7	342	349	357	364	371	378	386	393	400	408	415	422	429
2BSV200	20	20.3	399	408	416	425	433	442	450	459	467	476	484	493	501
2BSV184	18.4	18.7	434	443	452	461	470	480	489	498	507	517	526	535	544
2BSV160	16	16.3	497	508	519	529	540	550	561	571	582	593	603	614	624
2BSV154	15.4	15.7	516	527	538	549	560	571	582	593	604	615	626	637	648
2BSV136	12.6	12.9	628	642	655	669	682	695	709	722	735	749	762	776	789
2BSV124	12.4	12.7	638	652	666	679	693	706	720	733	747	761	774	788	801
2BSV110	11	11.3	717	733	748	763	779	794	809	824	840	855	870	885	901
15 to 20 HP BX BELTS															
MOTOR PULLEY 2VP75			Dd1 5.8	Dd2 7	Pd1 6.2	Pd2 7.4	TURNS ON MOTOR PULLEY								
Open			Closed												
BLOWER PULLEY	DATUM DIAMETER	PITCH DIAMETER	6	5 1/2	5	4 1/2	4	3 1/2	3	2 1/2	2	1 1/2	1	1/2	0
2BSV278	27.8	28.1	381	387	393	399	405	411	417	424	430	436	442	448	454
2BSV250	25	25.3	423	430	436	443	450	457	464	470	477	484	491	498	505
2BSV234	23.4	23.7	451	459	466	473	480	488	495	502	509	517	524	531	539
2BSV200	20	20.3	527	535	544	552	561	569	578	586	595	603	612	620	629
2BSV184	18.4	18.7	572	581	590	600	609	618	627	636	646	655	664	673	683
2BSV160	16	16.3	656	667	677	688	698	709	720	730	741	751	762	773	783
2BSV154	15.4	15.7	681	692	703	714	725	736	747	758	769	780	791	802	813
2BSV136	12.6	12.9	829	842	856	869	883	896	909	923	936	949	963	976	990

\*\* 2HP Motors on 20 IN Blowers use 2VP42 Pulleys

## Sequence of Operation

The direct-fired heater is most easily understood when broken down into smaller individual systems. There are two main systems, a make-up air fan and a heater. The make-up air fan consists of a blower and motor. The heater may be further broken down into two control systems, the Flame Safety Control (FSC) and the Modulating Gas System (MGS). The burner mixes air with the gas (Natural or LP) which heats the air.

## Flame Safety Control

The first system to understand is the **Flame Safety Control**. The FSC is there **only** to monitor the flame, NOT to control temperature. The FSC uses a flame rectification sensor mounted on the pilot assembly to detect the presence of flame in the burner. Flame strength and presence can be measured at the FSC by reading the rectified flame signal. This is done by using a DC voltage meter attached to the test jacks on the top of the control. Flame is present when the DC voltage reads between **6 and 18V DC**. Ideal flame intensity produces a signal of **12V DC** or greater. The FSC is also wired into an airflow switch, which tells it whether there is proper airflow through the unit (not *just* any airflow, but *proper* airflow). Proper airflow occurs when there is a **.15 in. w.c. to .80 in. w.c. differential pressure drop across the burner**. When the airflow through the heater produces a pressure drop in this range, the FSC indicates so by illuminating the AIRFLOW LED. The FSC controls the opening of the redundant solenoid gas valves and the operation of the spark igniter to initiate a pilot flame upon start-up.

The **OPR CTRL** LED indicates that there is power to the FSC. Next, the **AIRFLOW** LED will come on if there is proper airflow through the unit. Third, the unit will pause to purge any gasses or combustible vapors before attempting flame ignition. Then, there is a Pilot Trial For Ignition (PTFI) and the **PTFI** LED comes on. During PTFI, the FSC opens the pilot gas valve and allows gas to flow to the pilot assembly. At the same moment, the spark igniter is started, causing the spark to ignite the pilot gas. When the flame rod sensor detects the flame, it turns on the **FLAME** LED, turns off the PTFI LED, and powers the modulating gas system. This is the normal operating mode. The FSC continues to monitor the flame and airflow. Once this occurs, the unit is in a main flame cycle and thus powers the main gas valve and the modulating gas system. This is the normal operating mode. The FSC continues to monitor the flame and airflow. The last LED on the FSC is the **ALARM** LED. This will turn on when the FSC determines an unsafe condition has occurred, and will not allow the unit to recycle for heat until it has been properly reset. Anytime the FSC has gone into "Alarm" mode, the problem must be diagnosed and corrected to avoid future lockouts after resetting. To begin troubleshooting, or to reset the FSC, shut down power to the heater and restart the heater. This will clear the alarm from the flame safety.

Figure 22 - Flame Safety Controller



Table 10 - DC Flame Signal

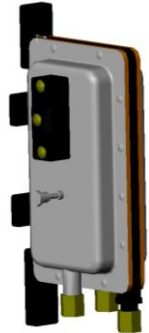
DC Voltage	Flame Status
0 to 5V DC	No Flame
6 to 11V DC	Weak Flame
12 to 18V DC	Strong Flame



## Air Flow Switch

There are both high and low **airflow switches** contained within one housing measuring the pressure drop across the burner. This is to insure that there is proper airflow (**.15 in. w.c. to .80 in. w.c.**) across the burner and proper combustion at all times. Both switches are wired in series and have single pole double throw (one common contact, one normally open contact, and one normally closed contact) switches that are 'switched' by air pressure. There are two airflow tubes in the heater, located near the burner and profile plate assembly (profile plates surround the burner and control air into the burner section). In the case of clogged filters, blocked intake, excessive duct static pressure, or a broken belt, the correct burner differential pressure may not be achieved, not allowing the low airflow switch to close. The high airflow switch protects against profile plate failures that cause excessive airflow through the burner. In the event that the pressure drop across the burner is not in the range of the airflow switch, gas flow to the burner is stopped by the Flame Safety Control.

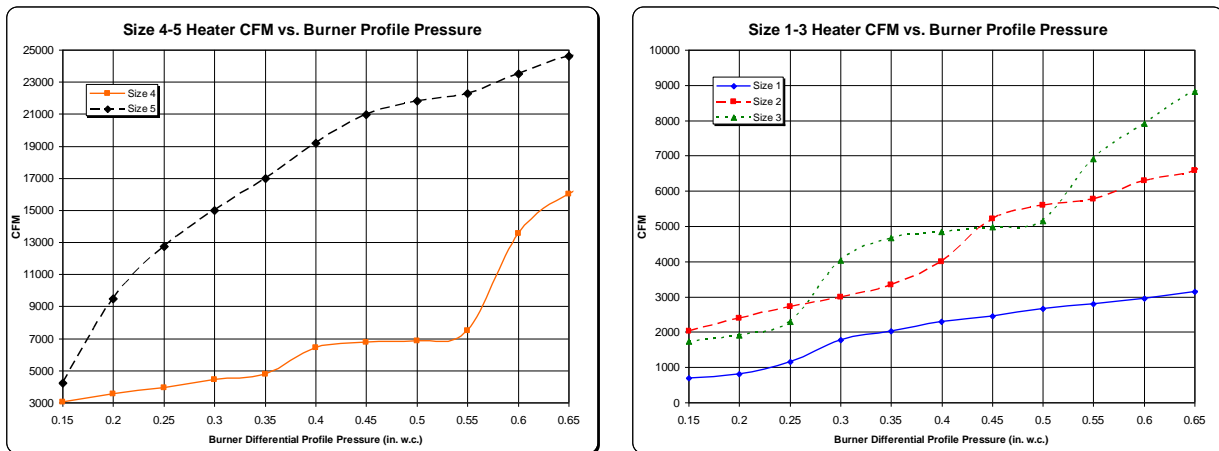
Figure 23 – Airflow Switch



Airflow Switch

The graphs in **Figure 24** illustrate the approximate cfm going through the unit vs. the differential pressure measured by the airflow switch. Simply measure the differential profile pressure drop at the airflow tubes in the unit and match that value up to the matching unit curve below. This will show the CFMs traveling through the burner and will indicate proper airflow or airflow problems (too much or not enough). **If the pressure drop is outside of the .15" to .80" range, the blower rpm should be adjusted to fix airflow.**

Figure 24 – CFM Charts



## Modulating Gas System

The second system, the **modulating gas system**, consists of a temperature selector dial, a discharge air sensor, an amplifier, and a modulating gas valve. The two types of modulating gas systems used are the Maxitrol 14 or RTC Solutions controls and the Maxitrol 44 series. The Maxitrol 14/RTC utilizes a discharge air sensor and modulates the Maxitrol gas valve to provide discharge air to match the selected temperature on the temperature selector. The Maxitrol 44 utilizes a room temperature sensor to control room temperature as well as a discharge air sensor in order to control the discharge air temperature. The modulating gas valve controls the amount of gas flow to the burner based on the temperature rise needed. When the modulating gas valve is all the way open and achieving the maximum BTUs and temperature rise of the unit, it is called “high fire”.

### High Temperature Limit

One of the backup safety devices is the **high temperature limit** switch. This switch is a mechanical thermostat that measures the temperature inside the unit downstream of the burner. If the factory-set temperature of **170°F** is exceeded, it will signal the FSC to turn off the burner. This requires a manual reset of the high temperature limit. This insures that the discharge does not exceed 185°F.

### Operation Summary

- With the blower already running and the airflow switch proven;
  - The outside air temperature falls below the setting of intake air thermostat

**OR**

  - The optional remote panel is set to “Manual” and “Heat” mode
- The FSC is energized and the following occurs;
  - FSC indicates that it has power by illuminating the OPR CTRL LED
  - FSC verifies proper Airflow
  - Begins Pilot Trial For Ignition and turns on PTFI LED
  - The pilot gas solenoid valve is opened, the spark igniter begins sparking, and the flame rod sensor watches for flame initiation
  - When flame is established, the FLAME LED is illuminated and main valve opens and the FSC powers the modulating gas system and gas flow begins modulating
  - The FSC monitors the flame while the modulating system adjusts to the selected temperature
- The modulating system checks the discharge air temperature (and the room temperature for the Maxitrol 44) and regulates the gas going to the burner to satisfy the temperature setting. This system will modulate the main burner gas from 100% down to 5% as needed.

**Figure 25 - Maxitrol 14 Amplifier**



**Figure 26 - High Temperature Limit**



## Optional Remote Panel Circuit



## Static Pressure Control (Photohelic)

The dampers can be controlled by a building static pressure control. This controller will sense the difference between pressure inside the building, and pressure outside the building (sensed at the A306 outdoor sensor), and position the dampers to maintain the pressure setting on the controller. The controller has two set points and an indicator. The two set points are a minimum desired static pressure point, and a maximum static pressure point.

The actual building static pressure will be shown by a visual indicator between these two settings. The controller will modulate the dampers to maintain a static pressure between these set points.

When building static pressure is below the minimum setting, the damper motor will proportionally open the fresh air damper and close the return air damper until static increases above the minimum setting. At this point, the damper motor will stop and hold this proportion.

If the building static continues to climb and goes above maximum setting, the damper motor will reverse proportion, closing the fresh air damper and opening the return air damper until static drops below maximum setting.

During the “OFF” or “Night” cycle of the unit, an internal switching circuit will close the return air damper.

See additional wiring and installation information on the static pressure controller and A306 outdoor sensor.

### Static Pressure Controller Installation Instructions

Avoid locating the front of the static pressure controller in sun light or other areas with high ambient light or corrosive levels. Bright light shining on the photocells can cause false actuation of the load relays.

The static pressure controller should be zeroed out before attaching the low and high pressure hoses. The zero adjustment is located between the minimum and maximum dials.

Using the supplied rubber tubing the high side of the static pressure controller should be plumbed to the inside of the building. The low side of the static pressure controller should be plumbed to the A306 outdoor sensor. See the A306 installation instructions.

Figure 27 - Photohelic

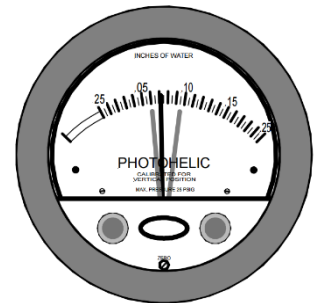
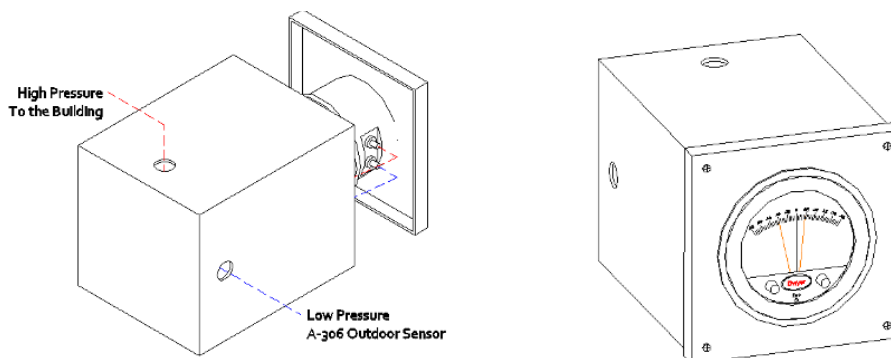


Figure 28 – Static Pressure Controller



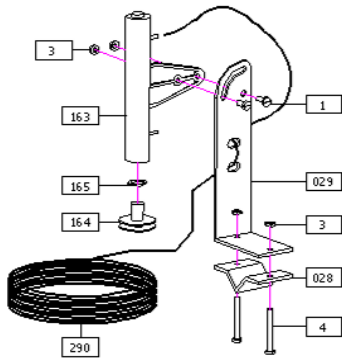
28

## A306 Outdoor Sensor

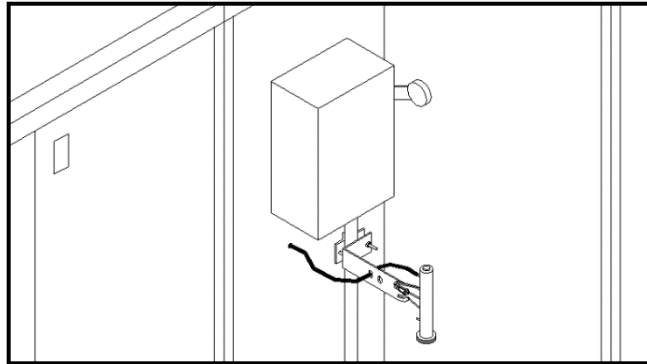
The A306 sensor is used in conjunction with the photohelic. Use the installation instructions shipped with the A306 outdoor sensor.

**Figure 29 – Exploded View**

PART #	DESCRIPTION
1	(2) NO. 10-32 X 1/2" MACHINE SCREW
3	(4) NO. 10-32 NUT
4	(2) NO. 10-32 X 1 3/4" MACHINE SCREW
028	ANTENNA CLAMP
029	MOUNTING BRACKET
163	PICK UP BODY
164	STATIC PRESSURE PLATES
165	"O" RING SEAL
168	HOLE PLUG
290	TUBING 50 FT



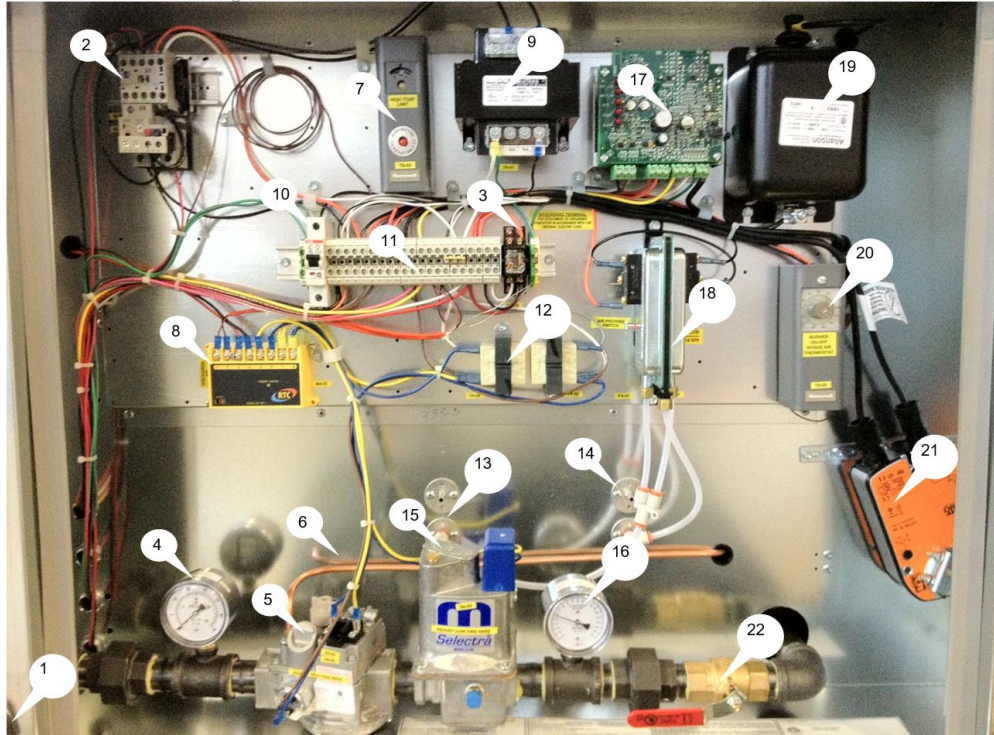
**Figure 30 – Outdoor Air Sensor Installed**



## Components

The following image and list outlines the typical direct fired heater components and their functions.

Figure 31 – Typical Cabinet Components

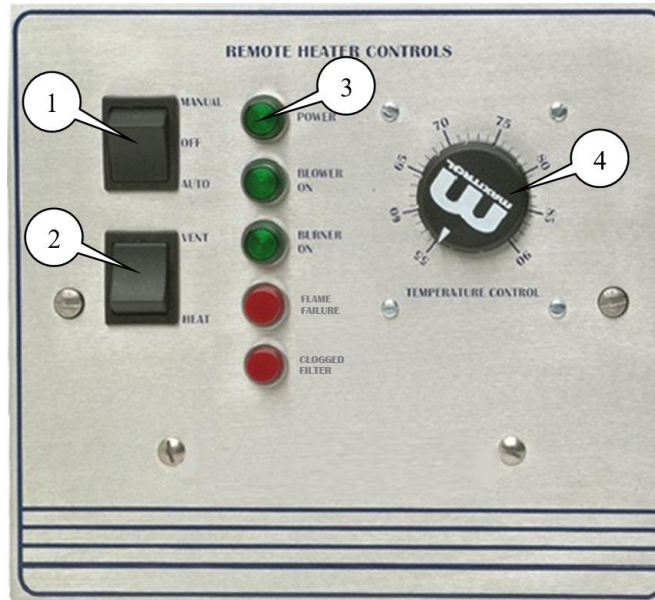


1. **Gas Inlet** – Main gas supply connection.
2. **Motor Starter** – Contactor with overload protection to start and protect motor.
3. **Cooling Interlock Relay (Optional)** – Energizes power to cooling circuit on call for cooling.
4. **Inlet Gas Pressure Gauge** – Inlet gas pressure should be read from here.
5. **Combination Gas Valve** - A combination of redundant solenoid valves, pilot valve and gas regulator built into one unit.
6. **Pilot Tubing** – Pilot tube connection to combination gas valve.
7. **Manual Reset High Temperature Limit** – Safety device that prevents the heater from overheating.
8. **Modulating Amplifier** - Regulates temperature by a modulating gas valve
9. **Power Transformer** – Installed when motor voltage > 120V. Used to provide 120V service to controls.
10. **Circuit Breaker** – Protects electrical components from high current spikes.
11. **Terminal Strip** – Central location to terminate control wiring. Should be used for troubleshooting.
12. **Control Transformer** – 120V primary; 24V secondary control transformer.
13. **Low Pressure Airflow Probe** – Measures profile pressure downstream of burner.
14. **High Pressure Airflow Probe** – Measures profile pressure upstream of burner.
15. **Modulating Gas Valve** – Modulates gas flow to burner to provide proper air temperature.
16. **Manifold Gas Pressure Gauge** – Manifold gas pressure should be read from here.
17. **Flame Safety Control** – Initiates and monitors flame.
18. **Airflow Switch** – A safety device insuring proper air flow during burner operation.
19. **Ignition Transformer** – Produces high voltage spark to ignite flame.
20. **Intake Air Thermostat** – De-energize heating circuit when intake air exceeds set-point.
21. **Damper Actuator** – Motor containing end switch that opens intake damper.
22. **Manual Gas Shut-Off Valve** Allows gas flow to burner to be shut off to leak test gas train

## Remote Panel Option

The Remote Panel is a device used to control the operation of the heater from a remote location. This unit is available in a “2 Position” or “3 Position” configuration and with or without a cooling output. It also will accommodate both the discharge temperature dial and the Maxitrol space sensing Selectrastat. It is important to understand the following Remote Panel controls and uses:

**Figure 32 – Remote Panel**



- 1. Manual/Off/Auto Switch** - Used to control blower operation and tempering mode of unit. The **AUTO** position allows the unit to “decide”, through the use of the intake air thermostat, whether or not heating is needed. The **MANUAL** position allows the user to control whether or not heat is needed. The **OFF** position will turn the blower off when a “3 Position” remote panel is ordered. The **OFF** position will disable all temperature controls when a “2 Position” remote panel is ordered and fan power is then controlled by the pre-wire package only.
- 2. Heat/Vent Switch** – This switch is powered when the Manual/Off/Auto switch is in the **MANUAL** position. It is used to control the tempering mode of the unit. The **VENT** position will prevent the burner from operating and the heater will deliver un-tempered air. The **HEAT** position will force the burner on and the unit will heat the incoming air. This switch becomes a Heat/Vent/Cool switch when the cooling interlock is ordered. This option provides a 120V cooling output from the remote panel.
- 3. Lights-** Displays the current status of unit features. The light definitions are as follows:
  - POWER** - Illuminated when there is power to Remote Panel.
  - BLOWER ON** - Illuminated when the blower motor is powered.
  - BURNER ON** - Illuminates after pilot flame has established and main valve is powered.
  - FLAME FAILURE** - Illuminated when the Flame Safety Control is in Alarm mode.
  - CLOGGED FILTER** – (Optional) Illuminated when the Intake Filters are Dirty.
- 4. Temperature Control** – Controls the discharge temperature of a standard unit. The temperature dial is replaced with a Maxitrol Selectrastat in Space Heating applications and is used to control the space temperature.

# Troubleshooting

The following tables list causes and corrective actions for possible problems with direct fired heater units. Review these lists prior to consulting manufacturer.

## Airflow Troubleshooting Chart

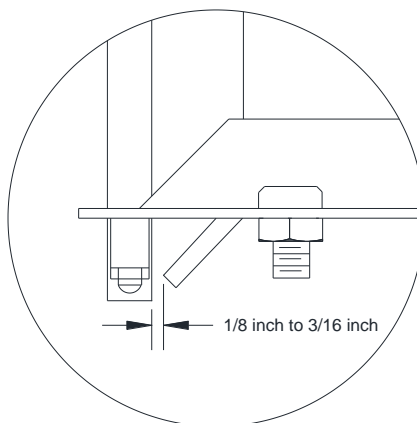
Problem	Potential Cause	Corrective Action
Fan Inoperative	<ul style="list-style-type: none"> <li>Blown fuse</li> <li>Open circuit breaker</li> </ul>	<ul style="list-style-type: none"> <li>Check amperage</li> <li>Check fuse, replace if needed</li> <li>Check circuit breaker</li> </ul>
	Disconnect switch in "Off" position	Turn to "On" position
	Motor wired incorrectly	Check motor wiring. Verify connections with wiring diagram located on fan motor
	Broken fan belt	Replace belt
	Motor starter overloaded	<ul style="list-style-type: none"> <li>Check amperage</li> <li>Reset starter</li> </ul>
Motor Overload	Fan rotating in the wrong direction	Verify the fan is rotating in the direction shown on rotation label
	Fan speed is too high	Reduce fan RPM
	Motor wired incorrectly	Check motor wiring. Verify connections with wiring diagram located on fan motor
	Overload in starter set too low	Set overload to motor FLA value
	Motor HP too low	Determine if HP is sufficient for job
	Duct static pressure lower than design	Reduce fan RPM
Insufficient Airflow	Fan rotating in the wrong direction	Verify the fan is rotating in the direction shown on rotation label
	Poor outlet conditions	There should be a straight clear duct at the outlet
	Intake damper not fully open	<ul style="list-style-type: none"> <li>Inspect damper linkage</li> <li>Replace damper motor if needed</li> </ul>
	Duct static pressure higher than design	Check ductwork. Adjust/resize to eliminate or reduce duct losses
	Blower speed too low	Increase fan RPM. Do not overload motor
	Supply grills or registers closed	Open and adjust
	Dirty/clogged filters	Clean filters. Replace filters if they cannot be cleaned or are damaged
	Belt slippage	Adjust belt tension
Excessive Airflow	Blower speed too high	Reduce fan RPM
	Filters not installed	Install filters
	Duct static pressure lower than design	Reduce fan RPM
Excessive Vibration and Noise	Misaligned pulleys	Align pulleys
	Damaged/unbalanced wheel	Replace wheel
	Fan is operating in the unstable region of the fan curve	Refer to performance curve for fan
	<ul style="list-style-type: none"> <li>Bearings need lubrication</li> <li>Damaged bearings</li> </ul>	<ul style="list-style-type: none"> <li>Lubricate bearings</li> <li>Replace bearings if damaged</li> </ul>
	Fan speed is too high	Reduce fan RPM
	<ul style="list-style-type: none"> <li>Dirty/oily belt</li> <li>Belts too loose</li> <li>Worn belt</li> </ul>	<ul style="list-style-type: none"> <li>Clean belts</li> <li>Inspect and replace if needed</li> </ul>



### Burner Troubleshooting Chart

Problem	Potential Cause	Corrective Action
Pilot Does Not Light/Stay Lit	Main gas if off	Open main gas valve
	Air in gas line	Purge gas line
	Dirt in pilot orifice	Clean orifice with compressed air
	Gas pressure out of range	Adjust to proper gas pressure
	Pilot valve is off	Turn pilot valve on
	Pilot orifice fitting leak	Tighten pilot orifice
	Excessive drafts	Re-direct draft away from unit
	Safety device has cut power	Check limits and airflow switch
	Dirty flame sensor	Clean flame sensor
	Remote panel in "Vent" mode	Change to "Heat" mode
	No spark at igniter	Check wiring, sensor, and ignition controller. Check spark gap as shown below.
Main Burner Does Not Light (Pilot is Lit)	Defective valve	Replace combination valve
	Loose valve wiring	Check wiring to valve
	Defective pilot sensor	Replace pilot sensor
	Shut off valve closed	Open shut off valve
	Defective flame safety controller	Replace flame safety controller
	Pilot fails as main gas valves open and main gas begins to flow	Plug the first burner port next to the pilot gas tube with burner cement
Not Enough Heat	Main gas pressure too low	Increase main gas pressure – do not exceed 14 in. w.c. inlet pressure (5 psi. on size 4-5 heater)
	Too much airflow	Decrease airflow if possible
	Burner undersized	Check design conditions
	Gas controls not wired properly	Check wiring
	Thermostat setting too low	Increase thermostat setting
	Thermostat malfunction	Check/replace thermostat
	Unit locked into low fire	Check wiring
Too Much Heat	Defective modulating gas valve	Check/replace modulating valve
	Thermostat setting too high	Decrease thermostat setting
	Unit locked into high fire	Check wiring
	Thermostat wired incorrectly	Check thermostat wiring

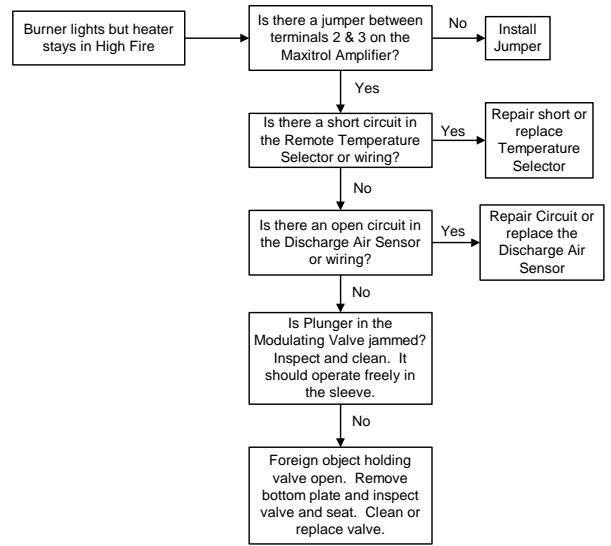
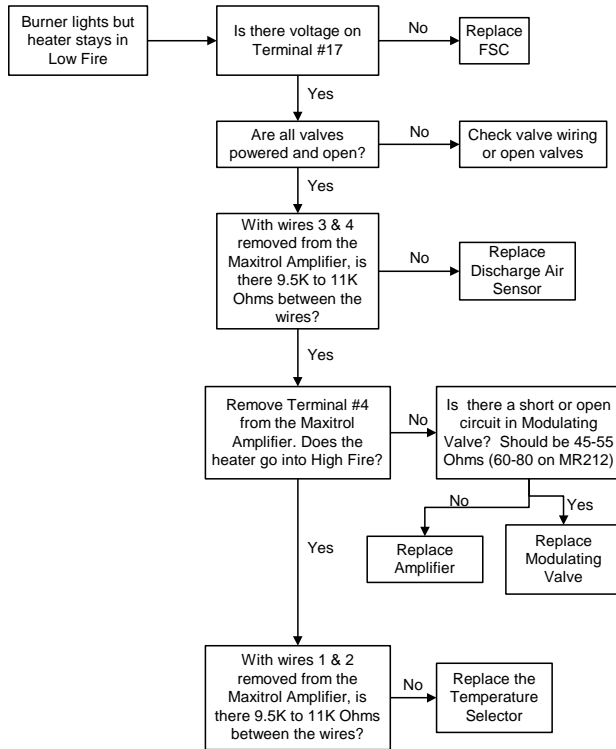
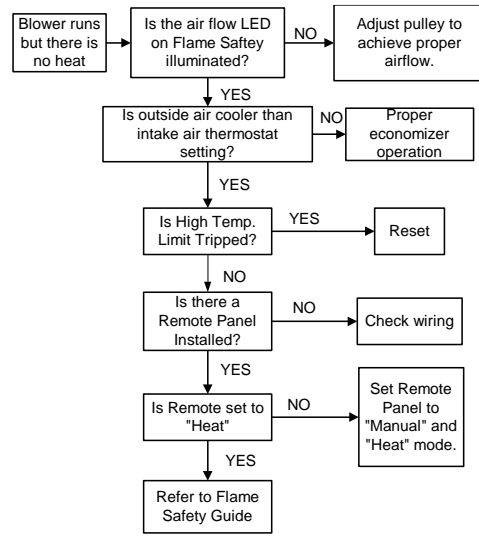
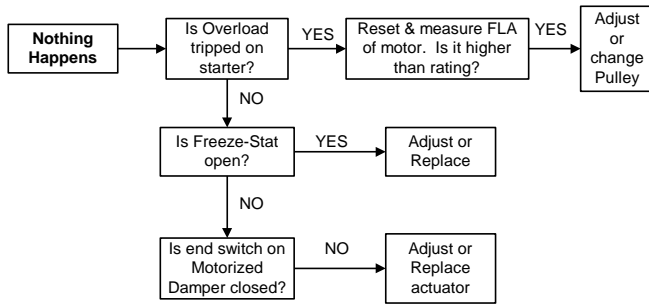
**Figure 33 - Proper Spark Gap**



### Remote Panel Troubleshooting Chart

Light Indication	Condition	Possible Cause
No Lights	Power not available to Remote Panel	Faulty voltage to unit
		Main disconnect in "OFF" Position
		Circuit breaker tripped
		Faulty main transformer
POWER Light Only	Proper unit Off Operation	No problem
	No power to motor starter	Manual/Off/Auto Switch in "Off" Position (3 Position Remote Panels Only)
		Improper damper function
		Low Temperature Thermostat Timed Out (Option)
POWER Light and BLOWER ON Light	Proper Ventilation Operation	No Problem
	No Power to Flame Safety Controller	Manual/Off/Auto Switch in "Off" Position (2 Position Remote Panels Only)
		Heat/Vent Switch in "Vent" Position
		Gas Pressure Switch Tripped (option)
		High Temperature Limit Thermostat Tripped
		Manual/Off/Auto Switch in "Auto" Position and Intake Air Thermostat not Satisfied
	Improper Airflow	Insufficient Airflow
		Excessive Airflow
		Faulty airflow switch
		Problem with air probes
		Problem with airflow tubing
Broken Belt		
POWER Light and BLOWER ON Light and BURNER ON Light	Proper Heating Operation	No Problem
CLOGGED FILTER Light On (Optional)	Filters Clogged	Filters Dirty or Need Replacement
FLAME FAILURE Light On	Flame Safety Alarm Activated	Combination Valve in "Off" Position (Unit Sizes 1-3)
	No Flame Detected during Pilot Establishment Period	Stuck Closed Gas Valve
		No or Low Gas Pressure
		Bad Spark Electrode
		Faulty Ignition Transformer
		Flames Sensor Malfunction
Clogged Pilot Orifices		

## Troubleshooting Flowcharts



# MAINTENANCE

To guarantee trouble free operation of this heater, the manufacturer suggests following these guidelines. Most problems associated with fan failures are directly related to poor service and maintenance.

Please record any maintenance or service performed on this fan in the documentation section located at the end of this manual.

**WARNING: DO NOT ATTEMPT MAINTENANCE ON THE HEATER UNTIL THE ELECTRICAL SUPPLY HAS BEEN COMPLETELY DISCONNECTED AND THE MAIN GAS SUPPLY VALVE HAS BEEN TURNED OFF.**

## General Maintenance

1. Fan inlet and approaches to ventilator should be kept clean and free from any obstruction.
2. Motors are normally permanently lubricated. Check bearings periodically. If they have grease fittings lubricate each season. Use caution when lubricating bearings, wipe the fittings clean, the unit should be rotated by hand while lubricating. **Caution: Use care when touching the exterior of an operating motor. Motors normally run hot and may be hot enough to be painful or cause injury.**
3. All fasteners should be checked for tightness each time maintenance checks are performed prior to restarting unit.
4. Blowers require very little attention when moving clean air. Occasionally oil and dust may accumulate causing imbalance. If the fan is installed in a corrosive or dirty atmosphere, periodically inspect and clean the wheel, inlet and other moving parts to ensure smooth and safe operation.

### Re-Setting Of The Unit

If the flame safety control is locked out (alarm light on), reset the unit by:

1. Turn OFF Power to the unit.
2. Turn Power to the unit back ON.

### Emergency shutdown of unit

To shut down the unit in the event of an emergency do the following:

1. Turn power OFF to the unit from main building disconnect.
2. Turn the external disconnect switch to the OFF position.
3. CLOSE the inlet gas valve located on the heater.

### Prolonged shutdown of the unit

For prolonged shutdown the following steps should be done:

1. Turn the external disconnect switch to the OFF position.
2. CLOSE the inlet gas valve located on the heater.

To re-start the unit the following steps should be done:

1. Turn the external disconnect switch to the ON position.
2. OPEN the inlet gas valve located on the heater.

## 2 weeks after startup

1. Belt tension should be checked after the first 2 weeks of fan operation. Belts tend to stretch and settle into pulleys after an initial start-up sequence. **Do not tension belts by changing the setting of the motor pulley**, this will change the fan speed and may damage the motor.

To re-tension belts, turn the power to the fan motor OFF. Loosen the fasteners that hold the blower scroll plate to the blower. Rotate the motor to the left or right to adjust the belt tension. Belt tension should be adjusted to allow 1/64" of deflection per inch of belt span. Exercise extreme care when adjusting V-belts as not to misalign pulleys. Any misalignment will cause a sharp reduction in belt life and produce squeaky noises. Over-tightening will cause excessive belt and bearing wear as well as noise. Too little tension will cause slippage at startup and uneven wear.

**Whenever belts are removed or installed, never force belts over pulleys without loosening motor first to relieve belt tension.** When replacing belts, use the same type as supplied by the manufacturer. On units shipped with double groove pulleys, matched belts should always be used.

2. All fasteners should be checked for tightness each time maintenance checks are preformed prior to restarting unit.

## Every 3 months

1. Belt tension should be checked quarterly. See instructions in the previous maintenance section. Over-tightening will cause excessive bearing wear and noise. Too little tension will cause slippage at startup and uneven wear.
2. Filters need to be cleaned and/or replaced quarterly, and more often in severe conditions. Washable filters can be washed in warm soapy water. When re-installing filters, be sure to install with the **airflow in the correct direction** as indicated on the filter.

## Filter Quantity Chart

Table 11

Intake	16" x 20"	20" x 25"
Size 1 Sloped	3	
Size 2 Sloped		3
Size 3 Sloped	6	
Size 4 Sloped	10	
Size 5 Sloped		8
Size 1 V-Bank		3
Size 2 V-Bank	8	
Size 3 V-Bank		8
Size 4 V-Bank	15	
Size 5 V-Bank		12

## Yearly

1. Inspect bearings for wear and deterioration. Replace if necessary.
2. Inspect belt wear. Replace torn or worn belts.
3. Inspect bolts and set screws for tightness. Tighten as necessary.
4. Inspect motor for cleanliness. Clean exterior surfaces only. Remove dust and grease from the motor housing to ensure proper motor cooling. Remove dirt and grease from the wheel and housing to prevent imbalance and damage.
5. Check for gas leaks and repair if present.
6. Clean flame sensor by rubbing with steel wool to remove any rust build-up.
7. Clean burner with a wire brush and insure burner ports are free of debris. Then wipe the burner with a clean rag. Refer to **Table 12**.

**Table 12 - Burner Orifice Drill Size**

Orifice	Drill Size
Gas Port	31
Air Port	43



## Start-Up and Maintenance Documentation

**START-UP AND MEASUREMENTS SHOULD BE PERFORMED AFTER THE SYSTEM HAS BEEN AIR BALANCED AND WITH THE HEAT ON (Warranty will be void without completion of this form)**

### Job Information

Job Name	
Address	
City	
State	
Zip	
Phone Number	
Fax Number	
Contact	
Purchase Date	

Service Company	
Address	
City	
State	
Zip	
Phone Number	
Fax Number	
Contact	
Start-Up Date	

### Heater Information

Refer to the start-up procedure in this manual to complete this section.

Name Plate and Unit Information	
Model Number	
Serial Number	
Motor Volts	
Motor Hertz	
Motor Phase	
Motor FLA	
Motor HP	
Blower Pulley	
Motor Pulley	
Belt Number	
Gas Type	
Min. Btu/Hr	
Max. Btu/Hr	

Field Measured Information		
Motor Voltage		
Motor Amperage**		
RPM		
Burner Differential Pressure		in. w.c.
Pilot Flame Signal		V DC
Low Fire Flame Signal		V DC
High Fire Flame Signal		V DC
Gas Type		
High Fire Inlet Gas Pressure		in. w.c.
Low Fire Manifold Gas Pressure		in. w.c.
High Fire Manifold Gas Pressure		in. w.c.
Thermostat Set-Point		
Temperature Control	Discharge	
	Space	
Airflow Direction	Correct	
	Incorrect	

\*\*If measured amps exceed the FLA rating on the nameplate, fan RPM must be reduced to decrease the measured amps below the nameplate FLA rating.

### Maintenance Record

Date	Service Performed

### Factory Service Department

Phone: 1-866-784-6900

Fax: 1-919-554-9374





## TERMS AND CONDITIONS OF SALE FOR TEMPERED FANS

**THESE TERMS AND CONDITIONS OF SALE (“TERMS”) CONTAIN VERY IMPORTANT INFORMATION REGARDING YOUR PURCHASE, AS WELL AS CONDITIONS, LIMITATIONS, AND EXCLUSIONS THAT APPLY TO YOU AND YOUR PURCHASE. PLEASE READ THEM CAREFULLY. YOUR PURCHASE IS EXPRESSLY LIMITED TO AND MADE CONDITIONAL UPON THE EXCLUSIVITY OF THESE TERMS. ANY PROPOSAL FOR DIFFERENT TERMS OR ANY ATTEMPT TO VARY, IN ANY DEGREE, ANY OF THESE TERMS IS EXPRESSLY REJECTED.**

- 1. Acceptance.** These Terms govern any purchase made from North American Kitchen Solutions Incorporated (“NAKS”). These Terms, the Manual in which they are contained, installation and maintenance instructions, the applicable invoice, and any documents incorporated or referred to herein or therein, including any future paper or electronic releases issued by NAKS, constitute the “Order.” The Order is the entire contract between you, the buyer, and NAKS, the seller, for products purchased from NAKS. These Terms apply to the Order unless expressly modified or waived in writing by an officer of NAKS. An Order may only be cancelled by you upon payment of reasonable cancellation charges for expenses incurred or commitments made by NAKS. Captions in these Terms are for convenience only.
- 2. Pricing.** The price for NAKS’ goods, material, equipment, or items (“**Products**”) is complete, and no deductions, credits, or offsets may be made without NAKS’s express written consent. Prices are subject to change and surcharges in the event of cost increases in materials and transportation. All complete component accessory material manufactured by others and furnished with Products such as motors, drives, vibration equipment, controls, or other completely assembled component structures, are subject to adjustment to the price at time of shipment regardless of the date of original order entry.
- 3. Sales and Similar Taxes.** NAKS’ prices do not include sales, use, excise, or similar taxes. Present or future sales, use, excise, or other similar tax applicable to the sale of Products shall be paid you, unless an acceptable tax exemption certificate is provided to NAKS.
- 4. Payment.** NAKS reserves the right to require full or partial payment in advance of any order if, in NAKS judgment, the financial condition of buyer does not justify continuation of manufacture or shipment. NAKS may require full or partial payment in advance. Pro-rata payments are due as shipments are made. Each shipment or delivery shall constitute a separate sale, and the default of any shipment or delivery shall constitute a separate sale, and the default of any shipment or delivery shall not vitiate the contract as to other shipments or deliveries.
- 5. Return Policy – ALL SALES ARE FINAL.** Because we custom manufacture equipment to each customer’s specifications, **ALL SALES ARE FINAL.** We may accept the return of non-custom goods at our discretion, but a restocking fee of 30% will apply and all shipping costs are the responsibility of the purchaser or end user. No merchandise may be returned without a Return Goods Authorization (RGA). Items returned for warranty replacement or exchange will not be eligible for credit if not received within 14 days of the issuance of a Return Goods Authorization.
- 6. Delivery.** Shipping and delivery dates are estimates only. No delay in delivery will subject NAKS to any costs, damages or fees for late delivery. Delivery of Products is made F.O.B. point of shipment, unless otherwise stated. NAKS shall not be liable for delay due to causes beyond its reasonable control (i.e., force majeure events). In the event of such a delay, the date of delivery shall be extended for a period equal to the time lost by reason of the delay.
- 7. Changes.** NAKS may make changes, including improvements and additions, in the technical requirements, specifications, designs, materials, packaging, and place of delivery, method of transportation, quantities, or delivery schedules of the Products by notifying you.
- 8. Safety.** The Products may be designed to serve multiple applications. NAKS offers a range of safety equipment, including guards and other devices, as may be required to meet customer specifications. Without exception, NAKS recommends that all orders include applicable safety devices. Use of Products ordered without applicable safety devices is your sole responsibility. You warrant that you have determined and acquired any and all safety devices required for the Products. Weather covers and guards for motor and V-belt drives, couplings, shafts and bearings, along with inlet and outlet screens, are optional accessories noted in the price list.

9. **Title.** Title and right of possession of Products remains with NAKS until all payments (including deferred payments whether evidenced by notes or otherwise) shall have been received to the satisfaction of NAKS and you agree to do all acts necessary to perfect and maintain such title and right in NAKS and not to subject any Products to any liens or encumbrances until such payment is made in full.

10. **Governing Law.** This Order shall be governed by and construed according to the laws of the State of Ohio (excluding the conflict of law provisions thereof). At NAKS' discretion, any action relating directly or indirectly to the Order shall be brought exclusively in the Common Pleas Court of Cuyahoga County, Ohio or the United States District Court for the Northern District of Ohio, Eastern Division, and you irrevocably waive any objection to the jurisdiction of, or venue in, either of these courts and agree that the acceptance of the Order constitutes doing business in the State of Ohio.

11. **Arbitration.** At NAKS' discretion, any dispute arising under or in connection with any Order may be submitted to binding arbitration administered by the American Arbitration Association under its Commercial Arbitration Rules, and judgment on the award rendered by the arbitrator may be entered in any court having jurisdiction thereof. The dispute shall be resolved by one neutral arbitrator who shall have no affiliation with either you as the buyer or with NAKS and shall be selected by the American Arbitration Association office, and held in, Cleveland, Ohio.

**WARNING.** NAKS' Products are designed and manufactured to provide reliable performance but they are not guaranteed to be 100% free of defects. Even reliable products will experience occasional failures and this possibility should be recognized by the buyer and all end users. If Products are used in life support ventilation systems where failure could result in loss or injury, the buyer and all end users should provide adequate back-up ventilation, supplementary natural ventilation or failure alarm system, or acknowledge willingness to accept the risk of such loss or injury. **DO NOT USE IN HAZARDOUS ENVIRONMENTS** where a fan's electrical system could provide ignition to combustible or flammable materials unless unit is specifically built for hazardous environments. Comply with all local and national safety codes including the National Electrical Code (NEC) and National Fire Protection Act (NFPA).

**CAUTION.** Guards must be installed when fan is within reach of personnel or within eight (8) feet (2.5 m) of working level or when deemed advisable for safety.

**DISCLAIMER.** NAKS has made a diligent effort to illustrate and describe the Products accurately in all materials; however, such illustrations and descriptions are for the sole purpose of identification and do not express or imply any warranty.

## LIMITED WARRANTY

**WARRANTY AND DISCLAIMER.** This limited warranty extends to the original purchaser only with proof of purchase. NAKS warrants that Products shall be free from original defects in workmanship and materials for two years from date of shipment provided the Products have been properly handled, stored, installed, serviced, maintained, and operated. This warranty shall not apply to Products which a) have been altered or repaired without NAKS' written express authorization, b) have been altered or repaired in any way so as, in NAKS' judgment, to affect performance or reliability, c) have been improperly installed, d) have been subjected to misuse, negligence, or accident, or e) have not been installed and operated in accordance with federal, state and local codes and regulations. Wear items, such as V-Belts, filters, etc. are not included as covered parts under this Warranty. Reimbursement for labor for removing and/or re-installing replacement parts is included in this Warranty for a period of 30 days from field start-up or 90 days from Shipment, whichever comes first. NAKS, Inc. is responsible in its sole discretion for determining the amount of labor reimbursement allowed based upon the circumstances of each installation. Labor cost reimbursement must be approved by NAKS in writing prior to the work being performed. You assume all risks and liability for results of use of all Products.

**LIMITATION OF REMEDY AND DAMAGES.** All claims under this warranty must be made in writing and delivered by U.S. Mail to:

North American Kitchen Solutions  
172 Reaser Court  
Elyria, OH 44035  
Attn: WARRANTY CLAIMS DEPARTMENT

All Product claims must be made within 15 days after discovery of the defect and prior to the expiration of two years from the date of shipment. Claims made beyond that period are barred. Within 30 days after receipt of a timely claim, NAKS shall have the option either to inspect the Product at its location or request its return to NAKS at your expense. NAKS shall replace, or at its option repair, free of charge, any Product it determines to be defective, and it shall ship the repaired or

replacement product to you F.O.B. point of shipment; provided, however, if in NAKS' judgment circumstances are such to prohibit repair or replacement to remedy the warranted defects, your sole and exclusive remedy shall be a refund of any part of the invoice price, paid to NAKS, for the defective Product or part.

NAKS is not responsible for the cost of removal of the defective Product or part, damages due to removal, or any expenses incurred in shipping the Product, or the installation of the repaired or replaced Product or part.

The warranties set forth above do not apply to any components, accessories, parts or attachments manufactured by other manufacturers; such being subject to the manufacturer's warranty, if any. To the extent not prohibited by the manufacturer's warranty, NAKS shall pass to you such manufacturer's warranty.

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES, EXPRESS OR IMPLIED, ARISING BY LAW OR OTHERWISE, INCLUDING WITHOUT LIMITATION THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, WHICH ARE HEREBY EXPRESSLY DISCLAIMED AND WAIVED. THIS WARRANTY CONSTITUTES NAKS SOLE AND EXCLUSIVE WARRANTY FOR DEFECTIVE GOODS AND PURCHASER'S SOLE AND EXCLUSIVE REMEDY FOR DEFECTIVE PRODUCTS.

No employee, agent, dealer, or other person is authorized to give any warranties on behalf of NAKS or to assume for it any other liability in connection with any of its products except in writing and signed by an officer of NAKS.

**LIMITATION OF LIABILITY.** NAKS' cumulative liability to you and any other persons for all claims in any way relating to or arising out of the Products, including, but not limited to, any cause of action sounding in contract, tort, or strict liability, shall not exceed the total amount of the purchase price paid for those Products which are the subject of any such claim. This limitation of liability is intended to apply without regard to whether other provisions of this agreement have been breached or have proven ineffective even if NAKS has been advised of the possibility of such claims or demands. In no event shall NAKS be liable to you or any other person for any loss of profits or any incidental, special, exemplary, or consequential damages for any claims or demands brought by you or such other persons. BECAUSE SOME JURISDICTIONS DO NOT ALLOW THE EXCLUSION OR LIMITATION OF LIABILITY FOR CONSEQUENTIAL OR INCIDENTAL DAMAGES, THIS LIMITATION MAY NOT APPLY TO YOU.

NAKS' maximum liability to you and to any end user is as set forth above. NAKS makes no warranty to anyone for any products not manufactured by it and shall have no liability for any use or installation of any products (whether manufactured by NAKS or other manufacturers) not specifically authorized by this sale. You acknowledge various warnings by NAKS regarding the Products and their installation and use. If NAKS incurs any claims, lawsuits, settlements, or expenses (including attorney fees) for any loss, injury, death or property damage including, but not limited to, claims arising out of your or any end user's installation or use of the Products, you agree to indemnify and hold NAKS harmless.

**REPLACEMENT PARTS.** If replacement parts are ordered, purchaser warrants that the original components in which these replacement parts will be placed are in satisfactory working condition, and when said replacement parts are installed, the resultant installation will operate in a safe manner, at speeds and temperatures for which the original product was purchased.

**TECHNICAL ADVICE AND RECOMMENDATIONS, DISCLAIMER.** Notwithstanding any past practice or dealings or any custom of the trade, sales shall not include the furnishing of technical advice or assistance or system design. Any such assistance shall be at NAKS' sole option and may be subject to additional charge(s).

NAKS assumes no obligation or liability on account of any recommendations, opinions or advice as to the choice, installation or use of Products. Any such recommendations, opinions or advice are given and shall be accepted at your and the end-user's risk and shall not constitute any warranty or guarantee of such Products or their performance.

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Toll Free: (800) 715-1014

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